

INDUSTRIAL ENDOSCOPE SYSTEM GUIDE





## Olympus Industrial Endoscope of a Variety of Fields, from Maintenance to R&D.

Olympus technology has made it possible to observe a concealed site easily and accurately, without destroying or disturbing its exterior. Olympus delivers increased potential with our comprehensive collection of industrial endoscopes. This unrivaled lineup comprises of videoscopes, fiberscopes, rigid borescopes, miniborescopes, and a variety of ancillary equipment to match your specific requirements. These scopes all offer superior observation capabilities achieved by combining expertise in optics, precision engineering, and electronics gained through years of experience as the world's leader in medical endoscopes. Take into account the ease of use and durability, and it is clear that Olympus industrial endoscopes are ideal for quality control and maintenance, automatic inspection, R&D, and so much more to help you improve productivity, safety, and reliability.

#### Sample uses according to industries

#### **Aviation Industries**

For airframe examinations, inspection of turbine blades and combustion chambers, and research, development and production of rocket engines.

#### **Power Generation**

For maintenance of heat exchanger pipes, condensers, piping, and turbines at nuclear, fossil fuel, and hydroelectric power generation facilities.

#### **Oil/Gas/Chemical Plants**

For routine and urgent inspection of process piping, pressurised storage reservoirs, heat exchangers, boilers, etc.

#### Automotive

For quality control examination of engines, hydraulic components, injection nozzles, as well as final inspection of assemblies.

#### Defense/Security

For maintenance of military aircraft, as well as for detection of narcotics and other contraband items, and for locating those who may be trapped as the result of various disasters.

#### Architecture/Construction

For examination of walls, ducts, structural joints, as well as for viewing inside architectural models.

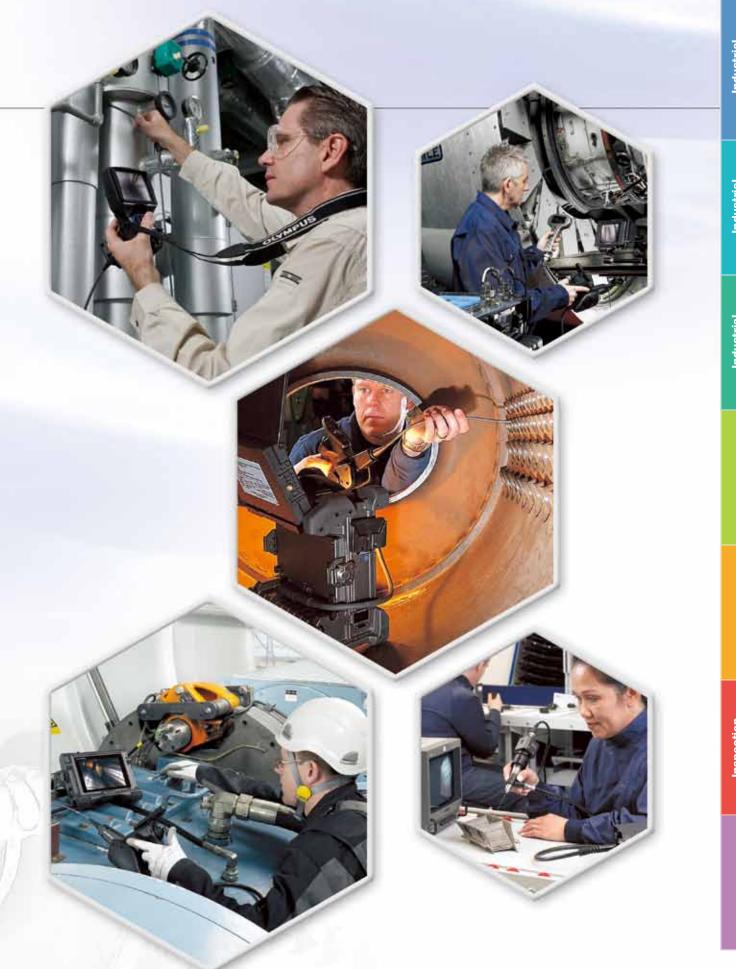
#### **Electrical Equipment/Electronics Industries**

For monitoring operation of equipment and factory automation through automatic inspection and positioning, as well as R&D applications.

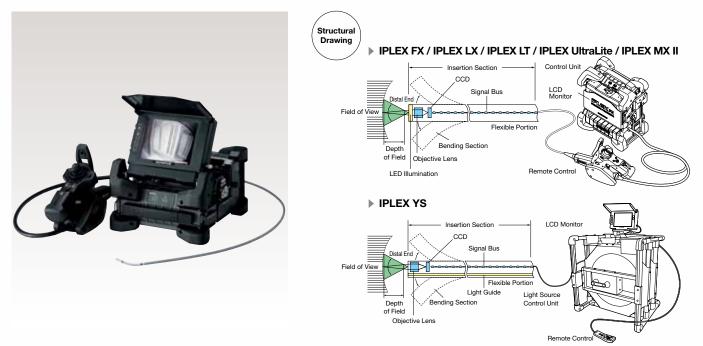
#### Education/Research

For monitoring animals and insects, root systems of plants, etc. Also for historical and archaeological applications such as internal inspection of statues and tombs.

## s Meet the Requirements



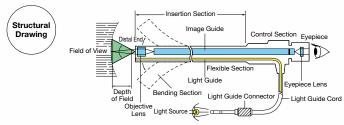
#### Industrial Videoscopes



Industrial Fiberscopes



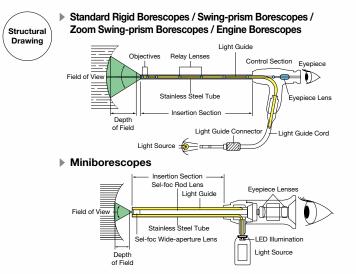
Industrial Rigid Borescopes



## High-quality glass fibres for image transmission. Observation through an eyepiece.

Each Olympus Industrial Fiberscope is comprised of the insertion section (the distal end, bending section, and flexible section), as well as the control and eyepiece section.\* Image guide fibres, light guide fibres, and wires for tip angulation are all built in. \* The IF8PD4 does not incorporate bending and control sections.





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#### **Benefits**

### All-in-one package offering simple operation and outstanding performance

- Bright images with high resolution LCD monitor.
- Fulfilling image recording functions.
- Super stereo measurement modes are available to facilitate high-precision measurement.\*1
- Extensive scope lineup including ultra-thin, long and working channel types.
  - \*1 Super stereo measurement modes are not available for IPLEX LX, IPLEX UltraLite and IPLEX MX II.

#### Ultra-compact CCD for image transmission. High-resolution images are displayed on an LCD monitor.

The videoscope captures light reflected from a subject through an objective lens and directs it to the surface on the CCD. The CCD then converts the light into electrical signals and transfers this data to the videoscope control unit. The unit then sends video output to the monitor.

#### **Benefits**

- The distal end can be controlled in either two or four directions, by handheld controls.
- Easily change the field of view, direction of view and depth of field by switching the optical adaptor.
- Extensive scope lineup including ultra-thin and long types.

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#### **Benefits**

- Excellent images are delivered by high quality optics inside a rigid stainless tube.
- Extensive scope lineup close to 200 models available featuring various diameters, working lengths, and viewing directions and angles.

High-resolution image transmission in a laserwelded stainless steel insertion tube with light guide fibres for bright illumination. Wide selection available to suit any requirements.

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## Industrial Videoscopes—Delivering Comprehensive and Highly Accurate Remote Inspection Capability with Vivid Colour, Clarity, and More.

The videoscope captures every subject brightly and clearly providing unrivaled observation performance and work efficiency for various inspections in the field.

#### Main Features

#### Compact and Lightweight System

IPLEX is the all-in-one system that is easy to set up. Power is provided by an internally mounted Lithium-ion battery. The compact size IPLEX makes portable operation a reality.

#### **Bright and High-resolution Images**

The bright, high-resolution images captured by the high performance CCD are larger, clearer, and easier to view with fullscreen colour display.

#### **Observation Functions Including Zoom and** brightness adjustment

Zoom observation and various image adjustment functions such as brightness and sharpness adjustment are available. To provide high quality, faithfully reproduced images and accurate colour, the IPLEX series carry Olympus' own WiDER<sup>™</sup> image processing technology\*2. WiDER<sup>™</sup> delivers bright, contrast-balanced images across the entire depth of field.

\*2: Not available with the IPLEX LT, IPLEX UltraLite and IPLEX MX II.

#### **Digital Image Recording and Voice Annotation** recording

Digital image recording allows more flexible and powerful image management. IPLEX videoscopes are equipped with high quality still images and video recording function\*3. Voice annotation recording is also possible with the IPLEX FX and IPLEX YS. \*3: Video recording function is not available with the IPLEX MX II.

#### All Weather Resistance with Rugged body

The IPLEX FX, IPLEX LX, IPLEX LT and IPLEX UltraLite can be used in rain, sand and dust, and withstand physical shocks caused by drops and falls, ensured by IP55 or MIL-STD. The superb capability will support your tough inspection environments.

#### Tapered Flex<sup>™</sup> Tube with Superb Insertability

The insertion tube design provides superior crush resistance and abrasion resistance. The IPLEX series are designed with the Olympus' own Tapered Flex<sup>™</sup> graduated stiffness design for maximum scope flexibility towards the scope end. Additionally, the 4-way articulation function will support the basic requirement of accessing the inspection area and frequency navigating through narrow and intricate paths with abrasive and rough surface.

#### **Interchangeable Optical Adaptors**

You can easily change optical adaptors\*<sup>4</sup> to suit your observation requirements such as direction of view, angle of view, and depth of field.

\*4: Not available for the IPLEX MX II.

#### Super Stereo Measurement Capability

Up to 8 different stereo measurement modes\*5are available to facilitate high-precision measurement, including distance, height, and depth. The unique Spot-Ranging® feature provides live confirmation of the tip-to-target distance to aid measurement accuracy.

\*5: Not available with IPLEX LT, IPLEX UltraLite and IPLEX MX II

#### Versatile Software for Image Management

New IPLEX Viewer Plus software is available as a free download from the Olympus website. It is a PC-based program featuring standard image viewing, file management and post-inspection stereo measurement calculations. IPLEX Viewer Plus is designed to be easily shared and used without PC administrator level installation.

#### **Multi-language Display**

All IPLEX videoscopes have a multi-language display allowing users to choose from one of several different languages for the interface.

#### Main Applications

Ideal when image adjustment, recording and measurement function are required as well as observation with high-resolution and bright images. Available for various inspection fields.

#### For Inspecting:

- Inside engines of vehicles, aircraft, and gearboxes
- Inside piping, such as heat exchangers, steel pipes, and drainage pipes
- Inside long pipes, such as plant piping, condensers, and welds
- For wide cavities, such as interiors of tanks, pressure vessels, and wind turbine blades
- Inside precision machinery, such as automotive parts and copiers





Bright, high-quality imag





Tapered Flex<sup>™</sup> Tube

Featuring a more pliable distal end and stiffer proximal end, this Olympus-original tube design provides the superior insertion capability you need to perform inspections more easily.



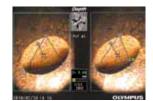


Image file management

Stereo Measurement

**System Charts** 

## Product Lineup

**IPLEX**FX

retrieval operation, the versatility

of the IPLEX FX achieves

various benefits beyond your experience.

#### The IPLEX Series Satisfies All Your Inspection Needs.

This high-end industrial videoscope system combines portability with performance; modularity with reliability; simplicity with advanced functionality; and ease of use

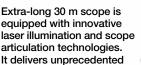
with durability. From high image quality inspection to

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## **iPLEX** UltraLite

The palm-sized IPLEX UltraLite industrial videoscope, weighing just 700 g, delivers high quality images. Its compact, durable body enables inspections in tough and confined areas.





It delivers unprecedented image quality and manoeuvrability.





RoHS

MIL-STD

. . . . . . . MIL-STD (The United States Defense Standard) is used to help achieve standardisation objective by the U.S. Department of Defense.

#### RoHS

The European RoHS Directive. No lead, mercury, cadmium, hexavalent chromium, PBBs or PBDEs are used.

#### WiDER™

WIDER

The WiDER<sup>™</sup> image processing algorithm greatly expands the dynamic range to bring out details in shadows and highlights and allow much more accurate inspection.









With a simple design dedicated for direct-view inspections, the IPLEX MX II is a basic inspection tool for entry level users.

LX/LT combines overwhelming portability and reliability

with advanced features-achieves best balance between





ease-of-use and performance.



Introducing a videoscope system that combines portability with performance; modularity with reliability; simplicity with advanced functionality; ease of use with durability. Only one product does this - the IPLEX FX.



#### **Rugged and Durable**

#### Resistance to Harsh Environments

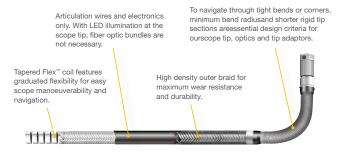
IPLEX FX complies with internationally recognised Military Standards. This compliance assures a greater level of environmental performance than regular industry standards and provides increased reliability against dust and fluid as well as physical shocks such as fall and drop.



esistance testing IP55 water

#### **Abrasion Resistant Insertion Tube**

The most critical component of any remote visual inspection tool is the insertion tube. It performs the basic requirement of accessing the inspection area and frequently navigating through narrow paths with abrasive and rough surfaces. The IPLEX FX insertion tube is the latest Olympus IPLEX design, with enhanced crush protection and 3X greater fray resistance. Strength was added to the insertion tube without compromising the flexibility and ability to navigate through the most difficult inspections. As with all of our IPLEX products, the IPLEX FX is designed with the Olympus Tapered Flex<sup>™</sup> graduated stiffness design for maximum scope flexibility towards the scope end.



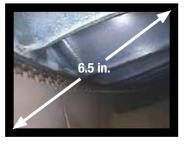
#### **Temperature Resistance**

The IPLEX FX scope units are resistant to insertion in higher temperature environments - now 100°C meaning that inspections can take place sooner as you won't need to wait as long for the area to cool. Additionally, a temperature sensor provides a two-stage visual warning in order to prevent overheating.

#### See Clearly and Accurately

#### **Daylight-view High Resolution LCD Monitor**

Clear observation in direct sunlight is made possible with the new 6.5 in. daylightview LCD monitor - the minimum recommended screen size for accurate and reliable observation of fine detail. Colour reproduction and contrast are maintained, ensuring inspections are not compromised when working outdoors.



#### **Optimised Images with Interchangeable LED Tip Adaptors**

To provide high quality, faithfully reproduced images and accurate colour, the IPLEX FX features an outstanding optical system, new noise reduction and Olympus' own WiDER<sup>™</sup> (Wide Dynamic Extended Range) image processing technology. WiDER<sup>™</sup> delivers bright, contrastbalanced images across the entire depth of field.





Image at standard gain setting

Image with WiDER<sup>™</sup> gain applied

#### New LED Illumination with SmartTip® Optical Adaptors

For optimum magnification and direction suitable for a variety of inspection environments, the IPLEX FX offers a comprehensive range of interchangeable optical adaptors. The new integrated LED illumination system is approximately twice as bright as conventional LED-lit systems. Fitted within the scope tip, it delivers vivid illumination regardless of scope length and eliminates the need for a fibre light

guide. Hi-beam mode boosts illumination up to 2X for expanded inspection capability. In addition, our unique SmartTip® feature equipped with optical adaptors permits recording of the adaptor information, along with captured images for inspection traceability.

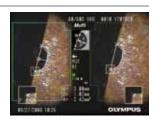


### Industrial Videoscopes

#### Multi Purpose Operation

#### **Measurement Accuracy**

The IPLEX FX uses Stereo Measurement technology for accurate, three-dimensional defect measurement at any target angle. The IPLEX FX offers a more intuitive measurement environment with eight different modes for accurate evaluation of most inspection targets. Multi Measurement mode is a quick two-point defect identification



technique that simultaneously calculates point-to-line, area and distance results. Stereo Measurement tip adaptors are available in direct and side view models for all three insertion tube diameters.

IPLEX FX Stereo Measurement Modes

Distance/ Point-to-line/ Depth/ Area/ Profile/ Lines/ Multi/ Offset

Our unique Spot-Ranging<sup>®</sup> feature is the industry's only real-time tipto-target distance measurement tool. With the IPLEX FX, the user can easily determine whether the scope tip is close enough to calculate the most accurate measurement on the first try.

#### Interchangeable Scopes

The IPLEX FX offers a range of interchangeable scopes, allowing you to choose the right one to fit the job. This means a single IPLEX FX can be configured for a variety of inspections. Scopes are available in diameters of 4.0 mm, 6.0 mm and 6.2 mm, and in various lengths ranging from 2 m to 18 m. A 7.5 m scope with a smooth outer coating is also offered. This scope is ideally

suited to nuclear and pharmaceutical inspections where ease of cleaning and decontamination are priorities.

#### **Foreign Object Retrieval**

Adding to the array of versatile IPLEX FX benefits is a 6.2 mm diameter scope featuring an internal

working channel. Six retrieval tools allow you to remove foreign objects from inside inspection areas – ideal for helping avoid costly overhauls – and perform hook and drag inspections in engines.



#### Versatile Image Management

#### **Inspection Recording Options**

Archiving, sharing and reporting inspection results are made simple with the IPLEX FX. It features still image and movie recording to internal memory, removable compact flash cards or USB flash drives. Due to the rigours of the industrial inspection workplace, the IPLEX FX is designed to store images on solid-state media devices, ensuring that valuable data is not lost due to the instability of storage media with movable parts. The IPLEX FX's movie viewing functions now include pause, fastforward and rewind.

#### ImageNotepad® for Extended Image Annotation

Information frequently needs to be added to videoscope images to aid post-inspection diagnosis and create reports. IPLEX FX makes this process an integral part of inspections with easy-to-use ImageNotepad<sup>®</sup>. Fields for titles and text are available for entering key words and phrases to allow extended descriptions of inspected



objects. This valuable information is immediately accessible as part of each image when inspection data is transferred to a computer.

#### **IPLEX Viewer Plus and PRO Software**

The IPLEX Viewer Plus software is a PC-based program featuring standard image viewing, file management and post-inspection stereo measurement calculations. Recognising that inspection software is required by both the inspector and off-site personnel,



IPLEX Viewer Plus is designed to be easily shared and used without PC

administrator level installation. IPLEX Viewer Plus is available as a free website download. Furthermore, the optional advanced software, IPLEX Viewer PRO allowing automatic report creation is also available.

#### Ease of Use

#### Compact, Lightweight, Battery-powered

Power is provided to the IPLEX FX by an internally mounted, Lithiumion battery which provides over two hours run-time. The compact size of the IPLEX FX makes portable operation a reality — either bodywear the lightweight system or place it on a surface and allow the non-slip, rubber corners to hold it in place while you carry out your inspections.



#### TrueFeel<sup>®</sup> Scope Tip Articulation

The IPLEX FX features TrueFeel<sup>®</sup> scope tip articulation for power-assisted manual articulation and precision control. With instant movement and accurate feel, the user takes full control of the scope position resulting in easier and faster inspections.

#### **Quick-access Hot Buttons**

The ergonomic 750 g scope handset is comfortable to use even during prolonged inspections and provides quick access to all frequently used menu commands. The all-new controller maximises the use of buttons, levers and joysticks for quick access to all essential menu functions. enhancements, recording buttons and measurement features are among the many basic-to advanced features that are at the tips of your fingers.



Industrial ideoscope:



#### Convenient Portability

#### Compact and Lightweight

The IPLEX LX and LT weigh just 2.7 kg, including the two-hour running time Li-ion battery. They can be worn or carried with ease and set up almost instantly.

OMPLIAN

#### Small Size, Large Monitor

Despite being only 227 mm wide and 189 mm tall, the IPLEX LX and LT integrate a surprisingly large 6.5 in. monitor for exceptional visibility,

whether at arm's length or across a workbench. At less than 100 mm thick including the pivoting handle/stand, the IPLEX LX and LT can be worn, stand upright, or be fastened to a tripod or mounting arm for operation in practically any environments.



#### Unsurpassed Ease of Use

#### **Choice of Connection and Positioning**

The handheld controller can be operated either independently or attached to the main unit during inspections, offering a versatile choice of operation. The standalone monitor can always be positioned for optimum viewing and is also convenient for group inspections and training.



#### **Innovative Features at Operator Fingertips**

The ergonomic lightweight handset with TrueFeel® articulation control has been engineered for comfortable operation even during prolonged inspections. The user can operate diverse functions and scope tip articulations easily, quickly, and precisely. The controller maximises the use of buttons, levers, and joystick for quick access to all essential menu functions.



#### Intuitive Icon-based Menus

The IPLEX LX and LT feature a simple menu, utilising intuitive, internationally recognised icons that make it easy for the operator to quickly choose the right menu option. Navigation is simplified by a dedicated joystick, which functions independently from the scope tip articulation.



#### Rugged Durability

#### All Weather Resistance

You can confidently bring the IPLEX LX and LT to almost any difficult environment. They can be used in rain, sand, and dust, and withstand physical shocks caused by drops and falls, ensured by IP55 and MIL-STD compliance. With its low-reflection display, the daylight-view monitor reproduces clear, vivid images even under the brightest sunlight.



#### **Resistance to High Temperatures and Abrasion**

The insertion tubes of the IPLEX LX withstand temperatures up to 100°C. A high-temperature sensor cautions an audible beep and displays a visual warning if the scope is in danger of becoming overheated.



The crush-proof insertion tubes of the IPLEX LX

and LT are equipped with an innovative fine mesh tungsten outer braid that results in outstanding abrasion resistance. The tube's strength combined with its flexibility allows operation in the most difficult and hazardous inspection areas.

The IPLEX LX and LT are designed with the unique Tapered Flex<sup>™</sup> achieving superb scope manoeuvrability with optimised stiffness and flexibility. In addition, the increased stiffness of the new 8.5 mm scope allows it to be easily pushed deep into an inspection area without the use of a guide tube, making it ideal for long pipe inspections.





#### Exceptional Functionality – Viewing Capability

#### Excellent Colour Reproduction and Superb Clarity

The industry-leading 6.5 in. daylight-view monitor is larger than comparable videoscopes on the market, always allowing for a comfortable viewing position and convenience for group viewing. Superb image clarity permits the accurate detection of very small defects.

#### Clear, Crisp Images

The IPLEX LX features our unique image processing capability, WiDER<sup>™</sup> (Wide Dynamic Extended Range). This innovative technology brings out detail in shadowed and highlighted areas to

produce bright, contrast-balanced images across the entire depth of field.





Image at standard gain setting

With WiDER<sup>™</sup> gain applied

#### Ultra-bright, Interchangeable LED Tip Adaptors

For optimum magnification and direction suitable for a variety of inspection environments, the IPLEX LX and LT offer a comprehensive range of interchangeable optical adaptors. The integrated LED illumination system brightly lights targets. For inspection of large voids where plenty of light is required, the 8.5mm scope is an ideal solution. Fitted within the scope tip, it delivers vivid illumination regardless of scope length and eliminates the need for a fibre light guide.



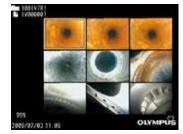
In addition, the IPLEX LX is equipped with Hi-beam mode boosting illumination up to 2X for expanded inspection capability, and the SmartTip<sup>®</sup> automatic recognition function. Our unique SmartTip<sup>®</sup> feature installed in optical adaptors permits recording of the adaptor information, along with captured images for inspection traceability.

#### Exceptional Functionality – Image Management

#### **High-quality Images and Movies**

The IPLEX LX and LT feature high-quality JPEG still images and MPEG-4 movies that record into a removable USB flash drive. Saving or

retrieving images requires only a single button press, and the thumbnail view makes it easy to instantly review the inspection results.



#### **Title Input Function**

For off-site inspection efficiency and report generation, the IPLEX LX and LT let you quickly and easily input titles in captured images. You can quickly identify the inspection location or result through the title to assist in archiving images.



IPLEX Viewer Plus software features image data management and precise measurement of objects in recorded images. Available from our website free of charge, it's the ideal tool for remote users to re-measure or validate existing saved measurement results.



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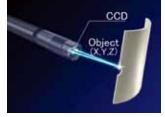
#### **Protection for Interior Components**

The main unit's removable USB flash drive and Li-ion battery are contained inside a latched, sealed compartment for protection against environmental hazards and rough treatment.

#### Proven Stereo Measurement

Our advanced Stereo Measurement technology offers outstanding reliability and accuracy for your inspections. By capturing image information through two parallax lenses, the IPLEX LX permits accurate measurement of almost any object from any angle.





#### Accurate Measurement on the First Try

The measurement accuracy of a videoscope is greatly affected by the

scope's tip-to-target distance. Our unique Spot-Ranging<sup>®</sup> feature on the IPLEX LX, the industry's only real-time tip-totarget distance measurement tool, navigates the scope tip to the optimum distance from a target. The operator can then easily determine whether the tip is close enough to calculate the most accurate measurement on the first try.



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## **iPLEX**UltraLite

Dramatically improve your field inspection efficiency with a palmsized, ultralight videoscope. With its durable body and superb image quality, the new IPLEX UltraLite delivers high quality and reliable inspections in tough and confined spaces.



#### Mobility

#### Surprisingly compact and lightweight

The IPLEX UltraLite weighs only 700 g with its lithium-ion battery. This easy-to-use videoscope is so small and light that it is the perfect companion for the inspector who works in areas with limited access or in cramped spaces or has to navigate narrow stair cases and steep ladders.



#### Palm-sized ergonomic design

The ergonomic IPLEX UltraLite fits snugly into the palm of your hand, and provides speedy, fatigue-free operation even during prolonged inspections.

#### Usability

## Icon-based menus for instant recognition and intuitive operations

IPLEX UltraLite menus feature simple, intuitive icons that let you quickly identify and activate the desired functions.



#### **Quick-access hot buttons**

IPLEX UltraLite eliminates complicated menu settings. The IPLEX UltraLite functions can be easily operated with just one hand. By pressing dedicated, direct-access keys, you can quickly articulate the scope tip, record images, adjust brightness, and input text.



#### Quick, precise scope articulation

The IPLEX UltraLite features quick, accurate articulation. The scope tip instantly and accurately responds to the articulation control and approaches targets precisely, enabling fast, efficient inspections.





#### Versatile optical options for a variety of objects

For optimal direction and magnification covering various types of objects, the IPLEX UltraLite offers a comprehensive range of interchangeable optical tip adaptors. In addition, the bright LED mounted on the tip adaptors clearly illuminates targets.



#### Quality

#### Durable chassis withstands drops and falls

The IPLEX UltraLite's durability has been thoroughly proven. It passes our 1.2 m drop test, and withstands inspection-site drops and falls. Its LCD monitor passes a steel-ball drop test from a height of 100 cm.

#### Rugged design for reliable operation in harsh environments

Operators are often called on to conduct inspections in difficult environments. The IPLEX UltraLite stands up to rain, sand and dust, and is compliant with IP55. Ideal for outdoor inspections, the IPLEX UltraLite faithfully produces brilliant images, even in sunlight.



## Sharp live-image and clear movies for reliable observation and analysis

When it comes to remote visual inspections, image quality is one of the highest priorities. The IPLEX UltraLite is equipped with our unique Olympus image processor, and produces sharp and clear images. Along with its superb colour reproducing capability, the IPLEX UltraLite enables you to accurately detect even small defects. Observed images can be stored in a connected SD or SDHC card as high-quality JPEG still images and MPEG-4 movies.

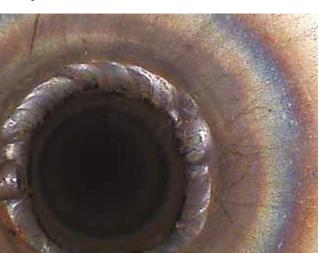


#### Insertion tube resists crushing and abrasion

The IPLEX UltraLite's insertion tube is both crush and abrasion-resistant. It is also designed with unique Olympus Tapered Flex<sup>™</sup> technology for outstanding scope manoeuvrability. With its durability and graduated flexibility, the IPLEX UltraLite insertion tube enables you to inspect objects inside winding and rough paths.

A crush-resistant steel coil layer makes the insertion tube more durable.

The Tapered Flex™ tube features gradient flexibility for easy scope manoeuvrability and navigation. A high-density outer braid provides maximum wear resistance and durability. A bright LED illumination at the scope tip eliminates the need for fibre optic bundles.



Welded pipe

**Magnification Charts** 

Inspection

**Rigid Borescopes** 

**Light Sources** 

## **iPLEX**<sub>MX</sub>I

The IPLEX MX II delivers the same quality and reliability as our other IPLEX models, letting users of every skill level carry out inspections simply, conveniently, and accurately.



RoHS
COMPLIANT

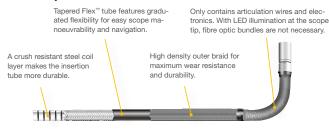
#### Reliability

#### **Decades of Experience Plus Quality Control**

At the core of the IPLEX MX II are decades of Olympus endoscope experience and strict quality control. The IPLEX MX II shrugs off tough environmental conditions, letting you inspect with confidence in tight areas where bumps can occur.

#### Tough Insertion Tube ... Easy Scope Insertability

The improved insertion tube of the IPLEX MX II has four layers, combining rugged durability and unsurpassed scope insertability. The tube is both exceptionally abrasion resistant 2X higher than the previous MX generation and highly crush resistant. The unique IPLEX Tapered Flex<sup>™</sup> feature provides graduated flexibility for easy scope insertability.



#### Image Quality

#### Large Monitor for Detecting Small Defects

mm

89

The IPLEX MX II is equipped with a large 6.5 in. monitor that reveals small defects clearly and accurately. The monitor features a low-reflection display and produces vivid images both indoors and outdoors.



#### **Exceptionally Bright LED Illumination**

The LED illumination system of the IPLEX MX II is 4X brighter than the conventional model in maximum, delivering brilliant illumination to deep and dark areas that require inspection. The scope tip's LED array ensures that objects are evenly illuminated.



#### Ease of Use

## TrueFeel<sup>®</sup> Controller for Precise Articulation and Quick Menu Access

You can intuitively manipulate the IPLEX MX II with menu buttons efficiently organised on the handheld controller. TrueFeel® scope tip articulation enables powerassisted articulation and precise control. Just a light touch of the joystick moves the scope tip in any direction.



#### Easy Access to Multiple Object Types

The IPLEX MX II provides insertion tubes in 4.4 mm and, 6.0 mm diameters to cover various kinds of inspections. Both tubes have a short distal end and small bending radius for effortless insertion and convenient access to confined spaces.



#### Versatile System Design Offers Choice of Operation

The compact IPLEX MX II weighs just 2.5 kg and is more than 30% smaller than a conventional model. It's easy to transport and easy to operate. Just turn it on and you're ready to go! This versatile design offers a choice of operation. You can operate the IPLEX MX II either mounted on your body or placed wherever else it is convenient, and the handheld controller can be manipulated either independently or attached to the main unit.



#### **Efficient Recording and Post-inspection Work**

The IPLEX MX II records highquality JPEG still images to a USB flash device with a single click. You can make reports by connecting the PC-friendly recording medium to your computer. Title can be easily saved on an image in order to assure the streamlined postinspection work.



## Industrial Videoscopes

## **iPLEX** ys

Being equipped with an extra-long 30 m scope and various innovative technologies, the IPLEX YS delivers unprecedented brightness and manoeuvrability, and dramatically improves your inspection quality.

Note: IPLEX YS Industrial Videoscope is built-to-order.



#### **Outstanding Operability**

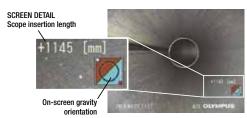
#### Air Articulation Offers Unparalleled Flexibility at Any Length

The versatile IPLEX YS features innovative air articulation technology, letting you freely manipulate scope articulation with the compact palmheld controller. Since the insertion tube need not be fully extended, you can unroll only the length which is needed for the inspection and leave the rest neatly and safely coiled on the internal storage drum.



#### Direction and Location of Target are Accurately Revealed

The IPLEX YS features an integrated gravity sensor that provides an on-screen orientation of the inspected image, clearly differentiating up from down. An optional length indicator can display the scope length inserted into an object on the screen. Utilizing these functions, you can confidently proceed with inspections knowing they will be able to clearly identify inspected positions.



#### **Operates Efficiently Even in Hostile Environments**

The IPLEX YS insertion tube is engineered for high resistance to abrasion and can be inserted into a wide range of objects, even those with rough surfaces. The lens cleaning system blows away fine dust and drip residue on the scope tip, ensuring efficient inspections that produce clear images.



#### All-in-one Package Permits Easy Portability

Not only can the IPLEX YS handle complete inspections, its all-in-one design lets you conduct them almost anywhere. At sites lacking an AC power supply, it can be powered by a lithiumion battery. The scope articulation is operable with a small  $CO_2$  cartridge; no bulky air compressor is needed.



#### Unsurpassed Image Quality

#### **Pioneering Laser Illumination Technology**

The IPLEX YS is the first industrial videoscope to incorporate laser illumination, 2X brighter than a conventional long-length videoscope, featuring low power consumption. It offers a comprehensive range of interchangeable optical adaptors for optimal magnification and direction. You can easily view a wide variety of inspection environments.



#### **Clear, Crisp Images in Every Environment**

The 6.5 in. daylight-view monitor delivers vivid images both indoor and outdoors. Our unique image processing capability, WiDER<sup>™</sup> (Wide Dynamic Extended Range), brings out detail in shadowed and highlighted areas to produce bright, contrast-balanced images across the entire depth of field.





Image at standard gain setting

Image with WiDER<sup>™</sup> gain applied

#### Precise Diagnosis

#### **Accurate Post-inspection Analysis**

You can record JPEG still images and AVI movies into a removable Compact Flash card or USB flash drive, and use the ImageNotepad<sup>®</sup> to enter extended descriptions on recorded images. Your descriptions are immediately accessible as part of each image when inspected data is transferred to a computer.

#### **Convenient Image Data Management**

Available free from our website, IPLEX Viewer Plus is ideal for remote users to re-measure or validate saved-measurement results. In addition, IPLEX Viewer PRO is now available as an option. This advanced software features information editing and report generation, enabling you to efficiently prepare inspection reports.

#### **Reliable Defect Detection with Stereo Measurement**

Stereo Measurement technology permits accurate, three-dimensional defect measurement at any target angle. You can easily measure size, depth, and area of erosion, corrosion, and waste during inspection. Quantitatively measured calculations of a defect ensure inspection reliability.





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USB terminal         USB version 1.1         USB version 2.0           Recording medium provided as standard         1 GB CF card         1 GB USB flash drive         4GB SDHC Card           Internal Memory         1 GB         N/A         N/A         N/A           Measurement functions         V         N/A         N/A         N/A           Scaler measurement         V         N/A         N/A         N/A           Stereo measurement (Distance)*7         V         V         N/A         N/A           Stereo measurement (Depth)*7         V         V         N/A         N/A           Stereo measurement (Depth)*7         V         V         N/A         N/A           Stereo measurement (Lines)*7         V         V         N/A         N/A           Stereo measurement (Lines)*7         V         N/A         N/A         N/A           Stereo measurement (Area)*7         V         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A           Ster	Image title entry		ImageNotepad <sup>®</sup>		Ti	itle only			
Recording medium provided as standard       1 GB CF card       1 GB USB flash drive       4 GB SDHC Carc         Internal Memory       1 GB       N/A       N/A       N/A         Measurement functions         Scaler measurement       √       N/A       N/A       N/A         Stereo measurement (Distance)*7       √       √       N/A       N/A         Stereo measurement (Point-to-Line)*7       √       √       N/A       N/A         Stereo measurement (Depth)*7       √       √       N/A       N/A         Stereo measurement (Lines)*7       √       N/A       N/A       N/A         Stereo measurement (Multi)*7       √       N/A       N/A       N/A         Stereo measurement (Multi)*7       √       N/A       N/A       N/A         Stereo measurement (Multi)*7       √       N/A       N/A       N/A         Stereo measurement (Portile)*7       √       N/A       N/A       N/A         Stereo measurement (Portile)*7<	Search function		Date search	N/A	N/A	N/A			
Internal Memory         1 GB         N/A         N/A         N/A           Measurement functions         Scaler measurement         V         N/A         N/A         N/A           Stereo measurement (Distance)*7         V         V         N/A         N/A         N/A           Stereo measurement (Point-to-Line)*7         V         V         N/A         N/A         N/A           Stereo measurement (Depth)*7         V         V         N/A         N/A         N/A           Stereo measurement (Lines)*7         V         V         N/A         N/A         N/A           Stereo measurement (Lines)*7         V         N/A         N/A         N/A         N/A           Stereo measurement (Area)*7         V         N/A         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A         N/A           Stereo measurement (Portile)*7         V         N/A         N/A         N/A         N/A           Stereo measurement (Portil	USB terminal		USB version 1.1		USB	version 2.0			
Measurement functions           Scaler measurement         V         N/A         N/A         N/A           Stereo measurement (Distance)*7         V         V         N/A         N/A           Stereo measurement (Point-to-Line)*7         V         V         N/A         N/A           Stereo measurement (Depth)*7         V         V         N/A         N/A           Stereo measurement (Lines)*7         V         V         N/A         N/A           Stereo measurement (Lines)*7         V         N/A         N/A         N/A           Stereo measurement (Lines)*7         V         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A           Stereo measurement (Pofile)*7         V		ard				4GB SDHC Card			
Scaler measurementvN/AN/AN/AStereo measurement (Distance)*7vvN/AN/AStereo measurement (Point-to-Line)*7vvN/AN/AStereo measurement (Depth)*7vvN/AN/AStereo measurement (Lines)*7vvN/AN/AStereo measurement (Area)*7vN/AN/AN/AStereo measurement (Multi)*7vN/AN/AN/AStereo measurement (Multi)*7vN/AN/AN/AStereo measurement (Pofile)*7vN/AN/AN/AStereo measurement (Pofile)*7vN/AN/AN/AStereo measurement (Pofile)*7vN/AN/AN/AStereo measurement (Pofile)*7vN/AN/AN/AStereo measurement (Pofile)*7vN/AN/AN/AStereo measurement (Pofile)*7vN/AN/AN/AStereo measurement (Pofile)*7vN/AN/AN/A	Internal Memory		1 GB	N/A	N/A	N/A			
Stereo measurement (Distance)*7         V         V         N/A         N/A           Stereo measurement (Point-to-Line)*7         V         V         N/A         N/A           Stereo measurement (Depth)*7         V         V         N/A         N/A           Stereo measurement (Lines)*7         V         V         N/A         N/A           Stereo measurement (Lines)*7         V         N/A         N/A         N/A           Stereo measurement (Lines)*7         V         N/A         N/A         N/A           Stereo measurement (Area)*7         V         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A           Stereo measurement (Pofile)*7         V         N/A         N/A         N/A	Measurement functions								
Stereo measurement (Point-to-Line)*7         V         V         N/A         N/A           Stereo measurement (Depth)*7         V         V         N/A         N/A           Stereo measurement (Lines)*7         V         N/A         N/A         N/A           Stereo measurement (Lines)*7         V         N/A         N/A         N/A           Stereo measurement (Area)*7         V         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A           Stereo measurement (Pofile)*7         V         N/A         N/A         N/A           Stereo measurement (Pofile)*7         V         N/A         N/A         N/A           Stereo measurement (Pofile)*7         V         N/A         N/A         N/A	Scaler measurement		√	N/A	N/A	N/A			
Stereo measurement (Depth)*7         V         N/A         N/A           Stereo measurement (Lines)*7         V         N/A         N/A         N/A           Stereo measurement (Area)*7         V         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A           Stereo measurement (Offset)*7         V         N/A         N/A         N/A           Stereo measurement (Profile)*7         V         N/A         N/A         N/A           Stereo measurement (Profile)*7         V         N/A         N/A         N/A           Stereo measurement (Profile)*7         V         N/A         N/A         N/A			√	√					
Stereo measurement (Lines)*7         V         N/A         N/A         N/A           Stereo measurement (Area)*7         V         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A           Stereo measurement (Offsel)*7         V         N/A         N/A         N/A           Stereo measurement (Profile)*7         V         N/A         N/A         N/A           Stereo measurement (Profile)*7         V         N/A         N/A         N/A           Spot-Ranging* (Object distance)*7         V         V         N/A         N/A									
Stereo measurement (Area)*7         V         N/A         N/A         N/A           Stereo measurement (Multi)*7         V         N/A         N/A         N/A           Stereo measurement (Offset)*7         V         N/A         N/A         N/A           Stereo measurement (Pofile)*7         V         N/A         N/A         N/A           Stereo measurement (Profile)*7         V         N/A         N/A         N/A           Spot-Ranging® (Object distance)*7         V         V         N/A         N/A									
Stereo measurement (Multi)*7         V         N/A         N/A         N/A           Stereo measurement (Offset)*7         V         N/A         N/A         N/A           Stereo measurement (Profile)*7         V         N/A         N/A         N/A           Stereo measurement (Profile)*7         V         N/A         N/A         N/A           Spot-Ranging® (Object distance)*7         V         V         N/A         N/A									
Stereo measurement (Offset)*7         V         N/A         N/A         N/A           Stereo measurement (Profile)*7         V         N/A         N/A         N/A           Spot-Ranging® (Object distance)*7         V         V         N/A         N/A									
Stereo measurement (Profile)' <sup>7</sup> V         N/A         N/A           Spot-Ranging® (Object distance) <sup>*7</sup> V         V         N/A         N/A									
Spot-Ranging® (Object distance)*7 V N/A N/A									
*1The IPLEX LT can be upgraded to IPLEX LX. *2 IV86120, IV86180, IV88200L1 and IV88200L2 are not equipped with Tapered Flex <sup>®</sup> tube. *3 The distal end optical adaptor is optional. *4 The function on the IPLEX UltraLite and IV88 series of the IPLEX LX/IPLEX LT is lin		2 IV86120, IV86180, IV88200L1 a							

	1	
	iPLEX ys	
		Note
IV8415M		
IV8430M		
IV8630M		
		Built-to-order
	IV88300Y	Built-to-order
IV8415M - 120°	IV86300Y - 60°	
IV8430M - 120°		
IV8630M - 120°		
TrueFeel <sup>®</sup> electronic power assisted	Pneumatic pressure	
Tapered Flex <sup>™</sup> tube	Uniform stiffness	Tapered Flex <sup>™</sup> tube: Insertion tube with flexibility gradually increasing toward the distal end.
N/A	√	For the specifications, see "Optical Adaptor Specifications".
N/A	N/A	
N/A N/A	N/A √	Indicating gravity directions of the scope tip
N/A N/A	 √	Cleaning fine drip and dust on the scope tip by blowing air
N/A	v √	
N/A	N/A	
N/A	N/A	
6.5" VGA, d	aylight-view	
	Laser diode	IPLEX FX and IPLEX LX: 2 stage setting for extra-bright illumination
		with AC adaptor
10.8 V	14.8 V	with specified Lithium-ion battery
239 (W) X 99 (D) X 215 (H) mm	472 (W) X 380 (D) X 522 (H) mm	
230 (W) X 100 (D) X 200 (H) mm 2.5 kg with battery (IV8415M)	26 kg with battery	
2.5 Kg with battery (10041514)	20 kg will ballery	
lananoso		
e, Japanese N/A	√	1/2 to 1/30000 sec(NTSC), 1/2 to 1/25000 sec(PAL)
N/A √	√	1/2 10 1/2000 300(11/30), 1/2 10 1/2000 300(FAL)
N/A	√	WiDER <sup>™</sup> image processing algorithm greatly expands the dynamic range to bring out details in shadows and highlights.
N/A	√	Live image and retrieve image are displayed on half-split screen.
Composite RCA	Composite BNC and S-Video	
N/A	ø3.5 mm monaural mini jack	
	JPEG/ TIFF	
N/A	AVI M-JPEG	
N/A	WAV	Recording time: MAX 60 sec
N/A	√	
	ImageNotepad <sup>®</sup>	Title: Up to 30 characters ImageNotepad <sup>®</sup> : Enables to insert up to 10 descriptions, displayed by categories and contents in addition to the title input.
N/A	Date search	
iv A	USB version 1.1	
1 GB USB flash drive	1 GB CF card	
N/A	1 GB	
N/A	√	Measures the distance between points. The calculation is based on the known length in the same inspection image.
N/A	√	Measures the distance between the two plotted points.
N/A	√	Measures the distance between a hypothetical line between two designated positions and the required point.
N/A	√	Measures the depth/height from a hypothetical plane inside three designated positions to the required point.
N/A	√	Calculates the distance among multiple designated positions (Max 20 points).
N/A	√	Calculates the area surrounded by multiple designated positions (Max 20 points).
N/A	√	Automarically detects and measures damaged width/depth/area between two specified spots.
N/A	√ √	Point-to-Line measurement with a parallel line passing on a measurement point.
N/A	Ŷ	The cross section of two designated points is represented with computer graphics.
N/A	√ v *5 IV88 series are not compliant with Military Si	Measures object distance between tip of scope and cursor. andard. *6 Available only for IV8635X1 *7 Optional stereo adaptors are needed.
or the up adaptor attachement to the SCOPE ON	7. S SS Series are not compliant with Willitary SI	andard. Criminalic only for thought i optional alefeo adaptors are needed.

**System Charts** 

Model	Scope	Optical Adaptor	Outer diameter		Optical System			
		Optical Adaptor	outer diameter	Field of view	Direction of view	Depth of field*1		
		AT120D/NF-IV84			Forward	4 to 190 mm		
	IV84	AT120D/FF-IV84	ø4.0 mm	120°	Torward	<b>25</b> to ∞ <b>mm</b>		
	1004	AT120S/NF-IV84	04.0 mm	120	Side	1 to 20 mm		
		AT120S/FF-IV84			Side	6 to ∞ mm		
		AT40D-IV86		40°		200 to ∞ mm		
PLEX FX PLEX LX		AT80D/NF-IV86		80°		<b>8</b> to ∞ <b>mm</b>		
PLEX LT PLEX UltraLite		AT80D/FF-IV86		00	Forward	35 to $\infty$ mm		
	IV86	AT120D/NF-IV86	ø6.0 mm	120°		4 to 190 mm		
	1000	AT120D/FF-IV86	00.0 mm	120		<b>25</b> to ∞ <b>mm</b>		
		AT80S-IV86	]	80°		<b>18</b> to ∞ <b>mm</b>		
		AT120S/NF-IV86	1	1000	Side	1 to 25 mm		
		AT120S/FF-IV86		120°		5 to ∞ mm		
	IV84	AT50D/50D-IV84	a4.0	50°/50°	Forward/Forward	5 to ∞ mm		
PLEX FX	1004	/84 ø4.0 m		50.750	Side/Side	4 to ∞ mm		
PLEX LX	11/00	AT60D/60D-IV86		000/000	Forward/Forward	5 to ∞ mm		
	IV86	AT60S/60S-IV86	ø6.0 mm	60°/60°	Side/Side	4 to ∞ mm		
		AT120D/NF-IV86X1	_	120°	5t	4 to 190 mm		
		AT120D/FF-IV86X1		120*	Forward	<b>25</b> to ∞ mm		
PLEX FX	IV8635X1	AT80S-IV86X1		80°	Side	<b>18</b> to ∞ <b>mm</b>		
	10003371	AT120S-IV86X1	ø6.2 mm	120°	Side	6 to ∞ mm		
		AT60D/60D-IV86X1	]	60°/60°	Forward/Forward	5 to ∞ mm		
		AT60S/60S-IV86X1		60780	Side/Side	4 to ∞ mm		
		AT80D/FF-IV88		80°		<b>35</b> to ∞ mm		
		AT120D/NF-IV88	]		Forward	4 to 190 mm		
		AT120D/FF-IV88	]	120°		<b>25</b> to ∞ <b>mm</b>		
PLEX LX PLEX LT	IV88	AT120S/NF-IV88	ø8.5 mm	120	Cida	1 to 25 mm		
		AT120S/FF-IV88	]		Side	5 to ∞ mm		
		AT60D/60D-IV88	]	000/000	Forward/Forward	5 to ∞ mm		
		AT60S/60S-IV88		60°/60°	Side/Side	4 to ∞ mm		
PLEX MX II	IV84	-	ø4.4 mm	100°	Forward	12 to 50 mm		
	IV86	-	ø6.0 mm	120°	Forward	18 to 1,000 mm		
		AT120D/NF-IV88Y		120°	Forward	4 to 190 mm		
		AT120D/FF-IV88Y		120°	Forward	<b>25</b> to ∞ mm		
LEX YS	IV88300Y	AT120S/NF-IV88Y		120°	Side	1 to 25 mm		
LEA 13	10003001	AT120S/FF-IV88Y	ø8.5 mm	120°	Side	5 to ∞ mm		
		AT60D/60D-IV88Y		60°/60°	Forward/Forward	5 to ∞ mm		
		AT60S/60S-IV88Y	1	60°/60°	Side/Side	4 to ∞ mm		

#### Optical Adaptor Specifications

**Operating Environment** 

			IPLEX FX	IPLEX LX	IPLEX LT	IPLEX UltraLite	IPLEX MX II	IPLEX YS		
	Insertion In air tube		-25 to 100°C	IV84 and IV86 series: -25 to 100°C IV88 series: -25 to 80°C	-25 to 80°C	-25 to 100°C	-25 to 80°C	-25 to 100°C		
Operating temperatures		Underwater			10 to	30°C				
	Other parts than above	In air	-21 to 49°C (with battery) 0 to 40°C (with AC adaptor)	(with battery)         -10 to 40°C (with battery)           0 to 40°C         0 to 40°C (with AC adaptor)						
		In air			1013	3 hPa				
Operating atmospheric	Insertion tube	Underwater*1	1013 to 1772 hPa	IV84 series: 10 IV86 series: 10 IV88 series: 10	13 to 1772 hPa	1013 to 1368 hPa	1013 to 1317 hPa	1013 to 4052 hPa		
pressure	Other parts than above	In air		1013 hPa						
Liquid resistance	ce			No trouble	even when machine oi	l, light oil or 5% saline i	s attached.			
	Insertion	tube	w	aterproof*1: can be used	l underwater. Not operal	ble underwater with ster	eo measurement. adapt	ors* <sup>2</sup> .		
Waterproofing	Ramote control, LCD monitor, Cha port (IV8635X1)		Rain-proof: can be us	sed in rain but cannot b	Neither waterproof nor rain-proof.					
		ts than above		ed in rain as long as the l close but cannot be use	Neither waterproof nor rain-proof.					

\*1 Excluding IV8635X1. \*2 Stereo measurement adaptors are available for the IPLEX FX and IPLEX LX only.

## Industrial Fiberscopes—Slim Diameters, Superior Optics and Maximum Flexibility for Ultimate Control in Industrial Inspection.



#### Main Features

#### **High Resolution**

Original Olympus high-performance optics technology, such as high-density glass fibre bundles, offers the world's highest level of fibrescopic resolution and bright, sharp images.

#### Tapered Flex<sup>™</sup> Tube with Superior Insertability

IF5 Series scope (except IF2D5) employ the Tapered Flex<sup>™</sup> tube. Ideal for insertion into multiple-bend pipes, the insertion tube's flexibility changes continuously—being highly flexible at the tip and rigid at the control section. As a result, IF5 Series scopes can easily be passed through bends and elbows.

At the same time, the gradually increasing rigidity of tube as it approaches the control section assures easier transmission of pushing/twisting strength after the first bend.

#### **Tip Angulation**

The distal end can be angled in either two or four directions, by handheld controls (except IF6PD4).

#### Interchangeable Optical Adaptors

Facilitate a wide variety of viewing angles and directions in just one scope (most models).

#### **Fully Waterproof Insertion Section**

#### Photo and Video Documentation

Video recording and photography are available by connecting a CCD camera or the Olympus digital camera.

Note: Fibres may be broken when purchased due to normal product characteristics. The more the insertion tube is more, the more likely the angulation is to decrease.

#### Main Applications

#### Ideal for internal inspection of piping, machinery, structural members, etc. Highly flexible for versatility and multi-purpose applications.

- Inside water supply/drainage pipes and plant piping
- Inside engines of vehicles, aircraft, etc.
- Inside machines such as motors and boilers
- Inaccessible areas within steel towers, buildings, etc.

#### Product Lineup

#### Industrial Fiberscopes IF6C5X1/IF8C5/IF11C5

#### Standard Fiberscopes with Excellent Views

- The distal end can be bent in four directions by handheld operation.
- The Tapered Flex<sup>™</sup> tube designed for easy passages through bends and elbows.
- You can change the field of view, direction of view and depth of field by switching the optical adaptor.



#### Industrial Fiberscopes IF6PD4/IF2D5/IF4D5/IF4S5

#### **Ultra-thin Diameters**

 The ultra-thin flexible fiberscopes (0.64 mm diameter in minimum) allow you to inspect inside narrow-diameter hole with 1 mm or more diameter.



## Industrial Fiberscope

#### Specifically for PT-6 Engine Inspection

- Easily change the direction of view by switching the optical adaptor.
- Most suitable for airframe examinations and inspection of turbine blade.
- Authorised by Pratt & Whitney as the fiberscope for PT-6 and ST-6 engines maintenance.



#### Specifications

Fiberscope Features an	nd Functions								
IF6PD4/IF2D5/IF4D5/IF4S5						IF5D4X1-14	IF6C5X1/IF8C5/IF11C5		
				9	Z	0			
		IF6PD4	IF2D5	IF4D5	IF4S5	IF5D4X1	IF6C5X1	IF8C5	IF11C5
Scope Variation									
Outer diameter		ø0.64	ø2.4	ø4.1	ø4.1	ø5.0	ø6.0	ø8.4	ø11.3
	490 mm	IF6PD4–6							
	600 mm		IF2D5–6						
	700 mm			IF4D5-7	IF4S5-7				
	800 mm						IF6C5X1-8		
	990 mm	IF6PD4-11							
Effective length	1,000 mm							IF8C5-10	IF11C5-10
Licente lengui	1,170 mm		IF2D5-12						
	1,200 mm					IF5D4X1-14			
	1,300 mm						IF6C5X1-13		
	1,500 mm			IF4D5–15	IF4S5-15			IF8C5-15	
	2,000 mm						IF6C5X1-20	IF8C5-20	IF11C5-20
	3,000 mm						IF6C5X1-30	IF8C5-30	IF11C5-30
Field of view		58°	75°	65°	60°	49°	Conve	rtible using optical a	daptor
Direction of view			Direct viewing				Direct/Side viewing rtible using optical a	ect/Side viewing le using optical adaptor)	
Depth of field (Fixed focus) 1 to 50		1 to 50 mm	2 to 50 mm	5 to 60 mm	4 to 40 mm	5 to 50 mm	Conve	rtible using optical a	daptor
Bending section	Angulation range	—		Up-Do	own 120°		Up-D	own 120°, Right-Lef	t 100°
Illumination system					Light gu	ide system			
Light guide cable length		2,000 mm	2,200 mm			2,000	mm		

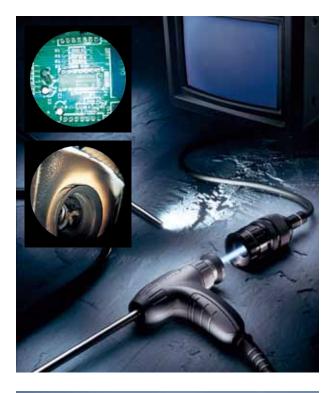
#### Optical Adaptor Specifications

Scope	Opti	cal adaptor	Field of view	Direction of view	Depth of field
IF5D4X1-14	Optional	AT50S-IF5D4X1	49°	Side viewing	5–50 mm
	Provided	AT60D/FF-IF6C5	60°	Direct viewing	11–∞ mm
		AT30D-IF6C5	30°		26–372 mm
		AT60D/NF-IF6C5	60°	Direct viewing	5–102 mm
IF6C5X1		AT100D-IF6C5	100°		4–∞ mm
IFOCOXI	Optional	AT30S-IF6C5	30°		21–138 mm
		AT60S/NF-IF6C5	60°	Side viewing	4–85 mm
		AT60S/FF-IF6C5	60°	Side viewing	9–∞ mm
		AT100S-IF6C5	100°		4–∞ mm
	Provided	AT60D/FF-IF8C5	60°	Direct viewing	20–∞ mm
		AT30D/NF-IF8C5	30°		30–70 mm
		AT30D/FF-IF8C5	30°		60–250 mm
	Optional	AT60D/NF-IF8C5	60°	Direct viewing	9–50 mm
IF8C5		AT100D/NF-IF8C5	100°		3–200 mm
		AT100D/FF-IF8C5	100°		9–∞ mm
		AT30S-IF8C5	30°		45–90 mm
		AT60S/NF-IF8C5	60°		8–40 mm
		AT60S/FF-IF8C5	60°	Side viewing	20–240 mm
		AT100S/NF-IF8C5	100°		3–140 mm
		AT100S/FF-IF8C5	100°		9–200 mm
	Provided	AT60D/FF-IF11C5	60°	Direct viewing	27–390 mm
		AT30D/NF-IF11C5	30°		38–70 mm
		AT30D/FF-IF11C5	30°		65–120 mm
		AT60D/NF-IF11C5	60°	Direct viewing	11–45 mm
		AT100D/NF-IF11C5	100°		5–70 mm
IF11C5	Ontingal	AT100D/FF-IF11C5	100°		16–300 mm
	Optional	AT30S-IF11C5	30°		55–100 mm
		AT60S/NF-IF11C5	60°		11–40 mm
		AT60S/FF-IF11C5 60°		Side viewing	28–440 mm
		AT100S/NF-IF11C5	100°		3–22 mm
		AT100S/FF-IF11C5	100°		12–250 mm

#### Operating Environment

			IF6PD4	IF2D5	IF4D5	IF4S5	IF5D4X1	IF6C5X1	IF8C5	IF11C5
	Insertion	In air	10 to	10 to 40°C -10 to 80°C						
Operating	tube	In water	10 to 30°C	10 to 40°C	10 to	30°C	-		10 to 30°0	2
temperatures Other parts than above		In air	10 to	10 to 40°C –10 to 50°C						
Operating Insertion tube		In air/ water	1013	hPa	1013 to 1165 hPa 1013 hPa		1013 to 1317 hPa			
atmospheric pressure	Other parts than above	In air	1013 hPa							
Liquid resistance (against machine oil, light oil and 5% saline)					V	V		V	~	V
Waterproof	Waterproof Insertion tube			V	√	√	√	V	V	√
Drip-proof Control section					√	√	V	√	√	√

Industrial Rigid Borescopes—Ultimate image clarity and enhanced brightness combining with a comprehensive lineup to provide real choice for Industrial inspections.





#### Main Features

#### **Clear, High-resolution Images**

Excellent detail reproductions. Sharp image is easy on the eyes, helping reduce inspector fatigue.

#### Focus Adjustment Mechanism

Easy-to-use focus control.

#### 370° Rotation

Upward pointer keeps you oriented when using the rotation function (not all models)

#### **Increased Field of View**

32% larger field of view in R040 models and 96% larger field of view in R060 models.

#### Accurate Image Reproduction

Distortion at image edges has been dramatically reduced.

#### **Even Illumination**

New tip design ensures more even illumination even when viewing close-range subjects (not available in direct-viewing scopes and R160 models)

#### **Outstanding Durability**

Stainless steel insertion tube usable at temperatures between -20°C and 150°C as well as under pressure of up to 1.7 atmospheres (except Miniborescopes and Small Diameter Borescopes).

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#### **Ergonomic Control Section**

Fits snugly in your hand.

#### Versatile Lineup

Close to 200 models available featuring various diameters, working lengths, and viewing directions and angles.

#### Ideal for inspections on a video display

The bright images on a video display are effective for inspections in production lines.

#### Main Applications

Ideal for inspection of sites that can be accessed head-on with relatively shallow insertion. Excellent images are delivered when a video camera is mounted.

#### For inspecting:

- Inside narrow-diameter holes and pipes
- Inside cast and hydraulic parts and honing-processed holes
- The side wall of a hole with 1mm or more diameter
- Inside aircraft engines, hollow walls or buildings, machinery, structures. etc.





-iberscope

Industrial Videoscopes

#### **Product Lineup**

#### Standard Rigid Borescopes

The stainless steel insertion tube usable at temperature between -20°C and 150°C. Close to 200 models available featuring various diameters, working length



diameters, working length, and viewing directions and angles.

#### **Zoom Swing-prism Borescopes**

The Zoom swing prism incorporates the same characteristics as the standard swing prism, but with the added feature of 2X optical zoom. This allows the user to zoom onto an



object of interest, providing a magnified view.

#### **Small Diameter Borescopes**

Raise your productivity with easy-to-use, highly durable, small diameter borescopes.

- Small diameter (down to 0.9 mm) and wide field of view (up to 70°).
- Clear image transmission via latest fibre technology.
- Separate fibre bundle for illumination of inspection area.



#### Swing-prism Borescopes

The scope's direction of view can be adjusted continuously from fore-oblique to retro viewing -coupled with the field of view, this allows a total viewing arc of 120° to 140°.



#### **Engine Borescopes**

The Engine borescopes have been designed to meet manufacturer and user specification requirements specifically for a number of key military and commercial aero engines.

#### **MK Modular Mini-scopes**

1.2 mm, 1.7 mm, and 2.7 mm ultra-thin borescopes for extremely tight spaces. Interchangeable eyepiece and body assembly will reduce the risk of damage and need for repair.



#### **Operating Environment**

			Standard Borescope Swing-prism Borescope Zoom Swing-prism Borescope		Small Diameter Borescope		
	Insertion tube	In air	-20 to 150°C	-10 to 80	°C		
Operating temperatures	Insertion tube	Underwater	10 to 30°C				
	Other parts than above	In air	–20 to 50°C	°C			
	Insertion tube	In air	700 to 1	710 to 1070 hPa			
Operating atmospheric	insertion tube	Underwater	Up to 1	Up to 1070 hPa			
pressure	Other parts than above	In air					
Liquid resistance			No trouble even when machine oil, light oil or 5% saline is attached.				
Waterproofing	Insertio	on tube	Waterproof: can be used underwater.				
waterprooning	Other parts	than above	Drip-proof				

#### Standard Rigid Borescopes Features and Fi

Producti code BabilityOther damate 21 cmPredic 0 0 0Predic 0	Features and Functions	<b>2</b> 1		<u>.</u>		
BB0402200640         P4.1 mm         2 cm         45°           B04002200640         P3.1 mm         9°         3 cm         9°           B04002200640         P3.1 mm         9°         9°         9°           B04000200640         P         P         9°         9°           B04000200640         P         P         9°         9°         9°           B04000200640         P         P         9° <td>Product code</td> <td></td> <td></td> <td></td> <td></td> <td></td>	Product code					
Rode 02:00:00 Rode 03:00:00 Rode 03:00:00 Rode 03:00:00 Rode 03:00:00 Rode 03:00:00 Rode 03:00:00:00 Rode 04:00:00 Rode 04:00:	-		21 cm			
Ride 022-006-00 Rob 033-045-00 Rob 033-045-00 Rob 033-045-00 Rob 033-045-00 Rob 043-045-00 Rob 043-045-00<			22 cm			
Ried         0		ø4.1 mm			60°	5 to ∞ mm
PR040.0330.00.00 PR040.017.045.01 PR040.017.045.						
PR060-07-00-50 PR060-027-08-50 PR07-100-100 PR080-024-08-50 PR080-024-0			33 cm			
PR00-017-045-00 PR00-017-045-00 PR00-017-045-00 PR00-047-00-50 PR00-047-04-5						
PR060-02-00-00 PR06-032-045-00 PR060-032-045-00 PR060-032-045-00 PR060-047-005-00 PR060-047-005-00 PR060-047-005-00 PR060-047-005-00 PR060-047-005-00 PR060-047-005-00 PR060-047-005-00 PR060-047-005-00 PR060-047-005-00 PR060-047-005-00 PR060-047-005-00 PR060-047-005-00 PR060-047-005-00 PR080-024-025-00 PR080-024-025-00 PR080-024-025-00 PR080-024-025-00 PR080-024-025-00 PR080-024-025-00 PR080-024-025-00 PR080-024-025-00 PR0				-		
PR00-032-00-60 PR00-02-00-50 PR00-047-08-50	-		17 cm			
R060.032.045-00 R060.047.000-50 R060.047.000-50 R060.047.000-50 R060.047.000-50 R060.047.000-50 R060.047.000-50 R060.045.00         ob.1 mm         S2 cm         90" 90"         50"         5 to = mm           R060.024.000-50 R060.024.000-50 R080.024.000-5						
PR060-02-00-00 PR060-047-045-00 PR060-047-045-00 PR060-047-045-00 PR060-047-045-00 PR060-047-045-00 PR060-047-045-00 PR060-050-00-00 PR060-050-00-00 PR060-022-045-00 PR060-045-00-050 <b< td=""><td>R060-032-000-50</td><td></td><td></td><td></td><td></td><td></td></b<>	R060-032-000-50					
BR00-047-00-50 PR00-047-00-50 PR00-040-00-50 PR00-040-00-50 PR00-040-00-50 PR00-024-024-00-50 PR00-024-024-00-50 PR00-024-024-00-50 PR00-024-024-00-	R060-032-045-50		32 cm			
R060-047-045-00 R060-043-000-50 R060-043-000-50 R060-043-000-50 R060-043-000-50 R060-043-000-50 R060-043-000-50 R080-024-000-50 R080-02	R060-032-090-50			90°		
R060-047-000-050         90°           R050-063-040-060         63 cm         90°           R050-063-000-060         78 cm         90°           R060-063-000-060         78 cm         90°           R060-063-000-060         78 cm         90°           R060-024-000-060         78 cm         90°           R060-024-000-060         78 cm         90°           R060-024-000-060         78 cm         90°           R060-024-000-060         83 cm         90°         35°         10 to = mm           R080-024-000-060         84 cm         90°         35°         10 to = mm           R080-044-000-060         84 cm         90°         35°         10 to = mm           R080-044-000-060         86 cm         110°         80 to = mm         10°         80 to = mm           R080-044-000-060         86 cm         10°         80 to = mm         10°         80 to = mm           R080-044-000-060         86 cm         10°         80 to = mm         10°         80 to = mm           R080-044-000-06         86 cm         90°         35°         10 to = mm         10°         80 to = mm           R080-044-000-06         86 cm         90°         10°         80 to = mm	R060-047-000-50	ø6.1 mm		0°	50°	5 to ∞ mm
R806-083-008-50         83 cm         45°           R806-083-008-50         78 cm         90°           R806-083-008-50         78 cm         90°           R806-024-008-50         90°         35°         10 to - mm           R806-044-008-50         90°         35°         10 to - mm           R806-044-08-50         90°         35°         10 to - mm           R806-044-08-50         110°         90°         35°         10 to - mm           R806-044-08-50         90°         35°         10 to - mm         50°         5 to - mm           R806-044-08-50         84 cm         90°         35°         10 to - mm           R806-044-08-50         90°         35°         10 to - mm         50°         5 to - mm           R806-044-090-50         90°         35°         10 to - mm         50°         5 to - mm<	R060-047-045-50		47 cm	45°		
R960-083-046-50 R960-024-006-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R960-024-026-60 R900-025-00 R960-024-026-60 R900-025-00 R900-025-00-026 R900-025-00 R900-025-00-026 R900-025-00 R900-0	R060-047-090-50			90°		
PR06-093-090-50         78 cm         90 <sup>+</sup> 90 <sup>+</sup> 50 <sup>+</sup> 5 to ∞ mm           PR06-024-000-50         78 cm         0 <sup>+</sup> 90 <sup>+</sup> 10 <sup>+</sup> 50 <sup>+</sup> 5 to ∞ mm           PR06-024-000-50         78 cm         90 <sup>+</sup> 35 <sup>+</sup> 10 to ∞ mm         10 <sup>+</sup> 60 <sup>+</sup>	R060-063-000-50			0°		
PR06-024-00-50         P3 cm         90°         state         Store           PR08-024-045-60         24 cm         90°         50°         5 tore         5 tore           PR08-024-045-60         24 cm         90°         35°         10 tore         5 tore           PR08-024-110-50         35 cm         90°         35°         10 tore         5 tore           PR08-024-00-50         35 cm         90°         35°         10 tore         5 tore           PR08-024-00-50         35 cm         90°         35°         10 tore <mm< td="">         7 tore           PR08-044-05-50         35 cm         90°         35°         10 tore<mm< td="">         7 tore           PR08-044-05-50         7 tore         7 tore         7 tore         7 tore         7 tore           PR08-044-05-50         8.1 mm         64 cm         90°         7 tore         7 tore</mm<></mm<>	R060-063-045-50		63 cm	45°		
RB60.024-008-50         78 cm         0         4           RB60.024-008-50         0	R060-063-090-50			000		
R090-024-045-50 R090-024-045-50 R090-024-005-50 R090-024-005-50 R090-044-05-50 R090-044-05-50 R000-044-05-50 R000-044-05-50 R000-044-05-50 R000-044-05-50 R000-044-05-50 R000-044-05-50 R000-044-05-50 R000-044-05-50 R000-044-05-50 R000-044-05-50 R000-044-05-50 R000-044-05-50 R000-044-05-50 R000-044-05-50 R000-044-05-50 R000-04-045-50 R000-04-05-50 R000-05-700-050 R000-05-700-050 R000-05-700-050 R000-05-700-050 R000-05-700-050 R000-05-700-050 R000-05-700-050 R000-05-700-050 R000-05-700-050 R000-05-700-050 R000-05-700			78 cm	30		
B080-024-090-50         24 cm         90°         50°         5 to ~ mm           R080-024-090-55         35°         10 to ~ mm         35°         10 to ~ mm           R080-024-090-56         35°         10 to ~ mm         35°         10 to ~ mm           R080-024-000-50         35°         10 to ~ mm         80°         35°         10 to ~ mm           R080-024-000-50         35°         10 to ~ mm         90°         35°         10 to ~ mm           R080-024-000-50         35°         10 to ~ mm         35°         10 to ~ mm           R080-044-00-50         35°         10 to ~ mm         35°         10 to ~ mm           R080-044-00-50         35°         10 to ~ mm         35°         10 to ~ mm           R080-044-00-50         45°         35°         10 to ~ mm         35°         10 to ~ mm           R080-044-00-50         84°         90°         35°         10 to ~ mm         35°         10 to ~ mm           R080-044-00-50         81°         110°         80°         50°         5 to ~ mm           R080-044-00-50         81°         110°         35°         10 to ~ mm         35°         10 to ~ mm           R080-144-00-50         81°         110° <t< td=""><td>R080-024-000-50</td><td></td><td></td><td>0°</td><td></td><td></td></t<>	R080-024-000-50			0°		
R080-024-030-05         90°         30°         10°         80           R080-025-000-05         10°         30°         10°         80         00°           R080-025-000-05         25 cm         90°         30°         10 to ∞ mm           R080-025-000-05         35°         10 to ∞ mm         90°         35°         10 to ∞ mm           R080-025-000-05         90°         35°         10 to ∞ mm         90°         35°         10 to ∞ mm           R080-044-000-50         90°         35°         10 to ∞ mm         90°         10°         80 to ∞ mm           R080-044-080-50         45 cm         90°         10°         80 to ∞ mm         90°         50°         5 to ∞ mm           R080-044-080-50         64 cm         90°         10°         80 to ∞ mm         90°         50°         5 to ∞ mm           R080-044-000-50         64 cm         90°         35°         10 to ∞ mm         90°	R080-024-045-50		24.000	45°	50°	E to mm
R080-025-090-35 R080-024-000-50 R080-024-020-50 R080-024-020-50 R080-024-020-50 R080-024-020-50 R080-024-020-50 R080-024-020-50 R080-024-020-50 R090 R000 R000 R000 R000-024-000-50 R000-025 R000-025 R000 R000-025 R0	R080-024-090-50		24 CIII	90°	50	510 00 11111
R080-028-090-10         R080-028-090-50         R080-035-090-55         S to ∞ mm           R080-035-090-55         R080-041-055-00         35 cm         90°         35°         10 to ∞ mm           R080-044-095-50         R080-044-095-50         90°         35°         10 to ∞ mm           R080-044-095-50         R080-044-095-50         90°         35°         10 to ∞ mm           R080-044-090-50         R080-044-005-50         80 to ∞ mm         90°         10°         80 to ∞ mm           R080-044-000-50         R080-044-000-50         80 to ∞ mm         65 cm         90°         50°         5 to ∞ mm           R080-044-000-50         R080-044-000-50         80 to ∞ mm         65 cm         90°         70°         80 to ∞ mm           R080-044-000-50         R080-044-000-50         84 cm         90°         70°         80 to ∞ mm           R080-044-000-50         R080-044-000-50         90°         70°         84 cm         90°         70°	R080-024-110-50			110°		
R080-034-090-50 R080-034-000-50 R080-044-000-50 R080-124-000-50 R080-124-000-50 R080-124-000-50 R080-124-000-50 R080-124-000-50 R080-124-000-50 R080-124-000-50 R080-124-000-50 R080-124-000-50 R080-124-000-50 R080-0144-000-50 R080-0144-000-50 R080-0144-000-50 R080-0144-000-50 R080-0144-000-50 R080-0144-000-50 R080-0144-000-50 R000-014-00-50 R000-01 R000-01-00-50 R000-01 R000-01-00-50 R000-01 R000-01-00-50 R000-01 R000-01-00-50 R000-01 R000-01-00-50 R000-01 R000-01-00-50 R000-01 R000-01-00-50 R000-01 R000-01-00 R00 R00 R00 R00 R00 R00 R00 R00 R00	R080-025-090-35		25 cm		35°	10 to ∞ mm
R030-034-110-50         34 cm         110°         50°         5 to ∞ mm           R030-034-100-50         35 cm         90°         35°         10 to ∞ mm           R030-044-000-50         35 cm         90°         35°         10 to ∞ mm           R030-044-000-50         800°         35°         10 to ∞ mm           R030-045-000-50         800°         35°         10 to ∞ mm           R030-045-000-50         800°         10°         80 to ∞ mm           R030-045-000-50         80.1 mm         64 cm         90°         50°         5 to ∞ mm           R030-045-000-50         80.1 mm         64 cm         90°         74 cm         90°         75 to ∞ mm         75 to ∞ mm         75 to ∞ mm<	R080-028-090-10		28 cm	90°	10°	80 to ∞ mm
R030-034-110-50         34 cm         110°         50°         5 to ∞ mm           R030-034-100-50         35 cm         90°         35°         10 to ∞ mm           R030-044-000-50         35 cm         90°         35°         10 to ∞ mm           R030-044-000-50         800°         35°         10 to ∞ mm           R030-045-000-50         800°         35°         10 to ∞ mm           R030-045-000-50         800°         10°         80 to ∞ mm           R030-045-000-50         80.1 mm         64 cm         90°         50°         5 to ∞ mm           R030-045-000-50         80.1 mm         64 cm         90°         74 cm         90°         75 to ∞ mm         75 to ∞ mm         75 to ∞ mm<	R080-034-090-50					<i></i>
R080-035-090-45 R000-044-005-50 R080-124-005-50 R080-124-005-50 R090* R090* R090* R090* R090* R090* R090* R090* R000-025-000-50 R000* R000-025-000-50 R000* R000-025-000-50 R000* R000	-		34 cm	110°	50°	5 to ∞ mm
R080-044-00-50 R080-044-005-50 R080-144-065-50 R080-144-005-50 R080-140-05 R080-05 R00 R00 R00 R00 R00 R00 R00 R00 R00 R			35 cm		35°	10 to ∞ mm
R080-044-045-50 R080-044-100-50 R080-044-000-50 R080-064-010-50 R080-104-00-50 R080-104-00-50 R080-104-00-50 R080-104-00-50 R080-104-00-50 R080-104-00-50 R080-104-005-50 R090* 35* 10 to = mm R100-033-000-35 R100-03	-					
R080-044-000-50 R080-044-000-50 R080-044-000-50 R080-044-000-50 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-084-045-50 R080-084-045-50 R080-084-045-50 R080-084-045-50 R080-084-045-50 R080-044-000-50 R080-104-045-50 R080-104-045-50 R080-104-045-50 R080-124-000-50 R090* 35* 10 to ∞ mm R100-025-000-50 R						
NB80-044-110-50 R080-045-030-05 R080-064-030-50 R080-064-030-50 R080-064-030-50 R080-064-030-50 R080-064-030-50 R080-064-030-50 R080-064-030-50 R080-064-030-50 R080-064-030-50 R080-064-030-50 R080-064-030-50 R080-064-030-50 R080-084-010-50 R080-084-030-50 R080-084-030-50 R080-084-030-50 R080-124-030-50 R090* 35* 10 to ∞ mm S0° S to ∞ mm R100-057-030-50 R100-035-035.LC R100-035-035.LC R100-035.LC	-		44 cm		50°	5 to ∞ mm
R080-044-090-050 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-064-005-50 R080-064-005-50 R080-064-005-50 R080-064-005-50 R080-064-005-50 R080-064-005-50 R080-064-005-50 R080-064-005-50 R080-044-000-50 R080-044-000-50 R080-104-10-50 R080-104-10-50 R080-104-10-50 R080-124-000-50 R080-104-025-00 R080-104-000-50 R080-104-005-00 R080-104-005-00 R080-104-005-00 R080-104-005-00 R080-104-005-00 R080-104-005-00 R080-104-005-00 R090 R00 R00 R00 R00 R00 R00 R00 R00						
R080-048-090-10 R080-064-010-50 R080-064-010-50 R080-064-090-50 R080-064-090-50 R080-064-090-50 R080-064-090-50 R080-084-090-50 R080-084-090-50 R080-084-090-50 R080-084-090-50 R080-084-090-50 R080-084-090-50 R080-084-090-50 R080-104-090-50 R080-104-090-50 R080-124-010-50 R080-124-010-50 R080-124-000-50 R090* 35* 10 to ∞ mm S100-025-000-50 R00-025-000-5	-		45 cm		35°	10 to ∞ mm
R080-054-090-50 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-064-000-50 R080-064-110-50 R080-064-110-50 R080-064-110-50 R080-064-110-50 R080-064-110-50 R080-124-000-50 R090* 35" 10 to ∞ mm 35" 10 to ∞ mm 70° 50° S to ∞ mm 90° 35" 10 to ∞ mm 70° 35" 10 to ∞ mm 710° 75' S to ∞ mm 710° 70° S				900		
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H080-064-000-50 R080-064-090-50 R080-064-090-50 R080-064-000-50         a8.1 mm         0° 64 cm         9° 45° 90° 110°         50° 50°         5 to ∞ mm           R080-074-090-50 R080-084-000-50 R080-084-000-50 R080-084-000-50 R080-084-110-50 R080-084-110-50 R080-124-090-50 R080-110-00-12 R080-110-00-12 R080-110-00-12 R080-110-00-12 R080-110-00-12 R080-110-00-12 R080-110-00-12 R080-110-00-12 R080-110-00-12 R080-110-00-12 R080-110-00-12 R080-110-00-12 R080-110-00-12 R080-11			54 cm	1100		
R080-064-045-50 R080-064-090-50         e8.1 mm         64 cm         45° 90°         50°         5 to ∞ mm           R080-064-090-50 R080-084-090-50         e8.1 mm         64 cm         90°         35°         10 to ∞ mm           R080-084-045-50 R080-084-090-50         90°         35°         10 to ∞ mm         90°           R080-084-090-50 R080-094-110-50 R080-124-005-50         94 cm         10°         90°         50°         5 to ∞ mm           R080-124-005-50 R080-124-005-50         94 cm         110°         90°         50°         5 to ∞ mm           R080-124-005-50 R080-124-005-50         124 cm         90°         50°         5 to ∞ mm           R080-124-005-50 R080-124-005-50         124 cm         90°         50°         5 to ∞ mm           R080-124-005-50 R080-144-005-50         124 cm         90°         35°         10 to ∞ mm           R080-144-005-50 R080-144-005-50         144 cm         45°         50°         5 to ∞ mm           R100-025-090-35 R100-039-090-30         45°         30°         10°         115 to ∞ mm           R100-025-090-35 R100-039-090-30         45°         50°         5 to ∞ mm         50°         5 to ∞ mm           R100-025-090-30         45°         50°         5 to ∞ mm         50°	-					
R080-064-108-50 R080-064-110-50 R080-084-005-50 R080-084-005-50 R080-084-005-50 R080-084-010-50 R080-084-110-50 R080-084-110-50 R080-104-045-50 R080-104-090-50 R080-124-000-50 R090 <sup>-</sup> R080-124-000-50 R090 <sup>-</sup> R090 <sup>-</sup> R00-00-50 R					50°	5 to ∞ mm
R080-064-110-50         e8.1 mm         110°         35°         10 to ∞ mm           R080-065-090-35         74 cm         90°         35°         10 to ∞ mm           R080-084-000-50         90°         35°         10 to ∞ mm         90°           R080-084-084-50         90°         35°         10 to ∞ mm           R080-084-045-50         94 cm         90°         90°           R080-104-110-50         94 cm         110°         90°           R080-124-000-50         94 cm         100°         50°         5 to ∞ mm           R080-124-000-50         124 cm         90°         110°         50°         5 to ∞ mm           R080-124-000-50         124 cm         90°         110°         50°         5 to ∞ mm           R080-124-000-50         124 cm         90°         110°         50°         5 to ∞ mm           R080-124-000-50         144 cm         45°         90°         35°         10 to ∞ mm           R080-124-000-50         144 cm         90°         35°         10 to ∞ mm           R080-124-000-50         144 cm         45°         50°         5 to ∞ mm           R080-124-000-50         144 cm         45°         50°         5 to ∞ mm	-		64 cm			
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		ø8.1 mm				
N080-074-090-50 R080-084-000-50 R080-084-4045-50 R080-084-110-50 R080-104-045-50 R080-104-045-50 R080-104-045-50 R080-124-005-50 R000-124-005-50 R000-124-005-50 R000-025-090-50 R100-	-			110°	050	40.1
N080-084-000-50 R080-084-005-50 R080-084-110-50 R080-104-015-50 R080-104-015-50 R080-104-015-50 R080-124-045-50 R080-124-045-50 R080-124-045-50 R080-124-045-50 R080-124-045-50 R080-124-045-50 R080-124-045-50 R080-124-045-50 R080-124-05-50 R00-124-05-50 R000-124-05-50 R100-025-090-50 R100-025-090-50 R100-035-000-50 R100-035-000-50 R100-035-000-50 R100-035-000-50 R100-057-090-50 R100-059-090-51 R100-057-090-50 R100-059-090-51 R100-057-00-50 R100-057-00-50 R100-059-00-50 R100-059-00-50 R100-059-0				90°	35°	10 to ∞ mm
R080-084-045-50 R080-084-105-50 R080-104-045-50 R080-104-045-50 R080-104-045-50 R080-124-005-50 R080-124-005-50 R080-124-105-50 R100-025-090-35 R100-025-090-35 R100-025-090-35 R100-035-000-50 R100-035-000-50 R100-067-095-50 R100-053-090-55 R100-053-000-55 R100-053-000-55 R100-053-000-55 R100-053-000-55 R100-0	-		74 cm			
R080-084-110-50 R080-094-110-50 R080-104-045-50 R080-104-045-50 R080-104-0550 R080-124-000-50 R080-124-000-50 R080-124-000-50 R080-124-000-50 R080-124-045-50 R080-124-090-50 R100-025-090-35 R100-025-090-50 R100-025-090-50 R100-039-090-50 R100-039-090-50 R100-039-090-50 R100-039-090-50 R100-039-090-50 R100-039-090-50 R100-039-090-50 R100-039-090-50 R100-039-090-50 R100-039-090-50 R100-035-090-50 R100-035-090-50 R100-035-090-50 R100-057-090-50 R100-059-000-50 R100-059-000-50 R100-059-000-50 R100-059-000-50 R100-059-000-50 R100-059-000-50 R100-059-000-50 R100-059-000-50 R100-059				-		
$\begin{array}{ c c c c c c c c c c c c c c c c c c c$			84 cm			
R080-094-110-50 R080-104-045-50 R080-104-005-50 R080-124-005-50 R080-124-005-50 R080-124-005-50 R080-124-005-50 R080-124-005-50 R080-124-005-50 R080-134-005-50 R080-134-005-50 R080-134-005-50 R100-025-090-35 R100-025-090-35 R100-025-090-35 R100-025-090-35 R100-025-090-35 R100-025-090-35 R100-025-090-35 R100-035-090-35 R100-035-090-35 R100-035-090-35 R100-035-090-35 R100-035-090-35 R100-035-090-35 R100-035-090-35 R100-035-090-35 R100-035-090-35 R100-035-090-35 R100-035-090-35 R100-035-090-35 R100-035-090-35 R100-035-090-35 R100-035-090-35 R100-057-090-10 R100-067-090-50 R100-067-090-50 R100-067-090-35 R100-067 R100-067 R100-067-090-35 R100-067 R100-067-090-35 R100-067 R1	R080-084-090-50			90°		
R080-094-110-50 R080-104-090-50 R080-124-000-50 R080-124-000-50 R080-124-000-50 R080-124-000-50 R080-124-000-50 R080-124-000-50 R080-124-000-50 R080-134-000-35 R080-144-000-50 R00-039-090-35 R00-039-090-35 R00-039-090-35 R00-039-090-35 R00-039-090-35 R00-039-090-35 R00-043-043-00-35 R00-043-043-00-35 R00-043-043-00-35 R00-043-043-00-35	-			110°		
$ \begin{array}{ c c c c c c } \hline \begin{tabular}{ c c c c } \hline \hline \end{tabular}{lllllllllllllllllllllllllllllllllll$	R080-094-110-50		94 cm			
$ \begin{array}{ c c c c c c } \hline \begin{tabular}{ c c c c } \hline \hline \end{tabular} \\ \hline \end{tabular} \\ \hline \hline \end{tabular} \\ \hline \hline \end{tabular} \\ \hline \end{tabular} \\ \hline \end{tabular} \\ \hline \end{tabular} \\ \hline \hline \end{tabular} \\ \hline \end{tabular} \\ \hline \end{tabular} \\ \hline \hline \end{tabular} \\$	R080-104-045-50			45°		
R080-124-000-50 R080-124-005-50 R080-124-110-50 R080-124-110-50 R080-124-110-50 R080-134-000-35 R080-144-005-50 R010-029-090-10 R100-039-090-50 R100-039-090-50 R100-039-090-50 R100-067-090-50 R100-07 R100-07 R100-07 R100-07 R100-07 R100-07 R100-07 R100-07 R100-0	R080-104-090-50		104 cm	90°		
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	R080-104-110-50			110°	50°	5 to mm
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	R080-124-000-50			0°	50	510 00 11111
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	R080-124-045-50		104.000	45°		
$ \begin{array}{ c c c c c c } \hline $125 \ cm & 90^\circ$ \\ \hline $134 \ cm & 90^\circ$ \\ \hline $134 \ cm & 45^\circ$ \\ \hline $134 \ cm & 45^\circ$ \\ \hline $144 \ cm & 45^\circ$ \\ \hline $114 \ cm & 10^\circ$ \\ \hline $100 \ cos \ cos \ cm \ c$	R080-124-090-50		124 CIII	90°		
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	R080-124-110-50			110°		
$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	R080-125-090-35		125 cm	00%		
$\begin{array}{ c c c c c c c }\hline \hline R080-144-045-50 & 144 \ cm & 45^\circ & \\\hline \hline R080-144-030-50 & & \\\hline R100-025-090-35 & & \\\hline R100-025-090-50 & & \\\hline R100-039-090-50 & & \\\hline R100-053-090-50 & & \\\hline R100-057-090-10 & & \\\hline R100-057-090-10 & & \\\hline R100-067-045-50 & & \\\hline R100-095-045-50 & & \\\hline R100-095-045-50 & & \\\hline R100-095-045-50 & & \\\hline R100-095-045-50 & & \\\hline R100-095-040-55 & & \\\hline R100-005-040-55 & & \\\hline R100-005-040-55 & & \\\hline R100-005-05-05 & & \\\hline R100-005-05-05 & & \\\hline R100-005-05-05 & & \\\hline R100-0$	R080-134-090-35		134 cm	90'		
$ \begin{array}{ c c c c c c } \hline \mbox{R080-144-090-50} \\ \hline \mbox{R100-025-090-35} \\ \hline \mbox{R100-025-090-36} \\ \hline \mbox{R100-025-090-10} \\ \hline \mbox{R100-039-090-50} \\ \hline \mbox{R100-039-090-50} \\ \hline \mbox{R100-039-090-36} \\ \hline \mbox{R100-039-090-36} \\ \hline \mbox{R100-039-090-36} \\ \hline \mbox{R100-039-090-36} \\ \hline \mbox{R100-035-090-36} \\ \hline \mbox{R100-057-090-10} \\ \hline \mbox{R100-067-045-50} \\ \hline \mbox{R100-065-040-35} \\ \hline \mbox{R100-065-040-35} \\ \hline \mbox{R100-095-045-50} \\ \hline \mbox{R100-095-045-50} \\ \hline \mbox{R100-095-045-50} \\ \hline \mbox{R100-095-045-50} \\ \hline \mbox{R100-095-040-35} \\ \hline$	R080-144-000-50			0°		
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	R080-144-045-50		144 cm	45°		
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $						
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	R100-025-090-35				35°	10 to ∞ mm
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$			25 cm	90%	50°	5 to ∞ mm
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $			29 cm			115 to ∞ mm
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	R100-038-000-50		38 cm	0°		
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $				45°	50°	5 to ∞ mm
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	R100-039-090-50					
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $			39 cm	90°	35°	10 to ∞ mm
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $				110°	50°	5 to ∞ mm
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $			43 cm			
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $						
R100-057-090-10 R100-066-000-50 R100-067-045-50         s10.1 mm 66 cm         57 cm 0°         10°         115 to ∞ mm 55 cm           R100-067-090-35 R100-067-090-35 R100-095-045-50         45°         50°         5 to ∞ mm 35°         10 to ∞ mm 35°           R100-067-090-36 R100-095-090-50 R100-095-090-35         81 cm         35°         10 to ∞ mm 35°         10 to ∞ mm 35°           R100-095-090-50 R100-095-090-35         91 cm         39°         35°         10 to ∞ mm 35°           R100-095-090-36 R100-095-101-50         91 cm         110°         50°         5 to ∞ mm 35°           R100-095-090-35 LG° R160-059-090-35 LG° R160-059-090-35 LG°         912.1 mm 53 cm         39°         36°         10 to ∞ mm 10°           R100-059-000-35 LG° R160-101-000-35 LG°         916.1 mm         59 cm         90°         35°         20 to ∞ mm           R160-101-000-35 LG° R160-112-000-35 LG°         916.1 mm         0°         35°         20 to ∞ mm			53 cm	90°		
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	-	ø10.1 mm	57 cm			
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $				0°		110 10 1111
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $			50 0.11	-	50°	5 to ∞ mm
R100-067-090-50 R100-095-045-50 R100-095-090-35 R100-095-090-50 R100-095-090-35 R100-095-090-35 R100-095-110-50 R100-095-110-50 R100-095-110-50 R100-095-110-50 R100-095-110-50 R100-095-110-50 R100-090-35 ILG R100-059-000-35 ILG R100-059-000-35 ILG R160-101-000-35 ILG R160-100-000-35 ILG R160-100-000-35 ILG R160-100-000-35 ILG R160-1000-000-35 ILG R160-10000-35 ILG R160-100000-35 ILG R160-100000-35 ILG R160-10000000000000000000000000000000000			67 cm		35°	10 to ∞ mm
B100-081-090-35 R100-095-045-50 R100-095-090-50 R100-095-110-50         81 cm         35°         10 to ∞ mm           95 cm         90°         35°         10 to ∞ mm           R100-095-110-50         95 cm         90°         35°         10 to ∞ mm           R100-095-110-50         99 cm         110°         50°         5 to ∞ mm           R100-095-110-50         99 cm         110°         10°         115 to ∞ mm           R100-095-110-50         99 cm         110°         10°         115 to ∞ mm           R100-095-110-50         99 cm         53 cm         90°         35°         10 to ∞ mm           R100-095-000-35 LG°         e12.1 mm         33 cm         90°         35°         10 to ∞ mm           R160-059-000-35 LG°         e16.1 mm         59 cm         90°         35°         10 to ∞ mm           R160-101-000-35 LG°         e16.1 mm         616.1 mm         90°         35°         20 to ∞ mm           R160-122-080-35 LG°         e16.1 mm         112 cm         90°         35°         20 to ∞ mm			57 011	90°		
R100-095-045-50 R100-095-090-35 R100-095-109-35         45° 95 cm         50° 90°         5 to ∞ mm           8100-095-110-50 R100-099-090-35 ILG' R100-099-090-35 ILG' R100-099-00-35 ILG' R100-099-00-35 ILG' R100-099-00-35 ILG' R100-010-00-35 ILG' R100-11-000-35 ILG' R			81 cm	30		
R100-095-090-50 R100-095-100-50         95 cm         90°         50°         5 to ∞ mm           R100-095-090-35 R100-099-110-50         91°         35°         10 to ∞ mm           R100-099-110-50         99 cm         110°         50°         5 to ∞ mm           R100-099-110-50         99 cm         110°         50°         5 to ∞ mm           R100-099-00-35 ILG'         912.1 mm         39 cm         90°         35°         10 to ∞ mm           R160-090-00-35 ILG'         12.1 mm         53 cm         90°         35°         10 to ∞ mm           R160-059-000-35 ILG'         101 cm         0°         10 cm         10°         10°           R160-101-000-35 ILG'         e16.1 mm         101 cm         0°         35°         20 to ∞ mm           R160-120-00-35 ILG'         e16.1 mm         112 cm         90°         35°         20 to ∞ mm			51 611	45°		10.00 ~ 11111
R100-095-090-35         95 cm         90°         35°         10 to ∞ mm           R100-095-110-50         99 cm         110°         50°         5 to ∞ mm           R100-099-110-50         99 cm         110°         10°         115 to ∞ mm           R120-039-090-35 ILG'         e12.1 mm         39 cm         90°         35°         10 to ∞ mm           R120-059-090-35 ILG'         e12.1 mm         53 cm         90°         35°         10 to ∞ mm           R160-059-090-35 ILG'         e12.1 mm         59 cm         90°         35°         10 to ∞ mm           R160-059-090-35 ILG'         e16.1 mm         59 cm         90°         35°         20 to ∞ mm           R160-101-000-35 ILG'         e16.1 mm         0°         101 cm         0°         35°         20 to ∞ mm           R160-122-080-35 ILG'         e16.1 mm         102 cm         90°         35°         20 to ∞ mm					50°	5 to ∞ mm
R100-095-110-50         110°         50°         5 to ∞ mm           R100-099-110-50         99 cm         110°         10°         115 to ∞ mm           R100-039-090-35 ILG'         012.1 mm         39 cm         90°         35°         10 to ∞ mm           R160-059-000-35 ILG'         012.1 mm         53 cm         90°         35°         10 to ∞ mm           R160-059-000-35 ILG'         59 cm         90°         35°         10 to ∞ mm           R160-059-000-35 ILG'         0°         101 cm         90°         35°         20 to ∞ mm           R160-101-000-35 ILG'         e16.1 mm         122 cm         90°         35°         20 to ∞ mm           R160-122-080-35 ILG'         e16.1 mm         113 cm         0°         143 cm         0°			95 cm	90°	250	10 to ~ ~~~
R100-099-110-50         99 cm         110°         10°         115 to ∞ mm           R120-039-090-35 ILG'         a12.1 mm         39 cm         90°         35°         10 to ∞ mm           R160-059-000-35 ILG'         a12.1 mm         53 cm         90°         35°         10 to ∞ mm           R160-059-000-35 ILG'         a16.1 mm         59 cm         90°         35°         10 to ∞ mm           R160-101-000-35 ILG'         a16.1 mm         59 cm         90°         35°         20 to ∞ mm           R160-101-000-35 ILG'         a16.1 mm         0°         35°         20 to ∞ mm         35°           R160-114-000-35 ILG'         a16.1 mm         0°         35°         35°         20 to ∞ mm				1100		
R120-039-090-35 ILG'         o12.1 mm         39 cm         90°         35°         10 to ∞ mm           R120-053-090-35 ILG'         o12.1 mm         53 cm         90°         35°         10 to ∞ mm           R160-059-000-35 ILG'         59 cm         0°         90°         35°         10 to ∞ mm           R160-010-000-35 ILG'         616.1 mm         59 cm         0°         90°         35°         20 to ∞ mm           R160-101-000-35 ILG'         e16.1 mm         110 cm         0°         35°         20 to ∞ mm           R160-1122-090-35 ILG'         1143 cm         0°         1143 cm         0°         1143 cm	-		00			
R120-053-090-35 ILG'         e12.1 mm         53 cm         90°         35°         10 to ∞ mm           R160-059-000-35 ILG'         59 cm         0°         90°         35°         10 to ∞ mm           R160-059-000-35 ILG'         59 cm         90°         35°         20 to ∞ mm           R160-101-000-35 ILG'         e16.1 mm         0°         101 cm         0°           R160-102-000-35 ILG'         e16.1 mm         122 cm         90°         35°         20 to ∞ mm           R160-1143-000-35 ILG'         1143 cm         0°         1143 cm         0°         1143 cm				110*	10°	115 to ∞ mm
Bit20-053-090-35 ILG'         53 cm         0°           R160-059-090-35 ILG'         59 cm         90°           R160-101-090-35 ILG'         101 cm         90°           R160-101-090-35 ILG'         101 cm         90°           R160-101-090-35 ILG'         1101 cm         90°           R160-101-090-35 ILG'         1143 cm         0°		ø12.1 mm		90°	35°	10 to ∞ mm
R160-059-090-35 ILG'         59 cm         90°           R160-101-000-35 ILG'         e16.1 mm         0°         101 cm         0°           R160-102-000-35 ILG'         e16.1 mm         122 cm         90°         35°         20 to ∞ mm           R160-1143-000-35 ILG'         1143 cm         0°         143 cm         0°         143 cm         143 c	-		53 cm			
R160-059-090-35 ILG'         90°           R160-101-000-35 ILG'         0°           R160-101-000-35 ILG'         101 cm           R160-112-2090-35 ILG'         122 cm           R160-1143-000-35 ILG'         143 cm			59 cm			
R160-101-090-35 ILG'         o16.1 mm         101 cm         90°         35°         20 to ∞ mm           R160-122-090-35 ILG'         122 cm         90°         143 cm         0°         143 cm         0°						
R160-101-090-35 ILG         o16.1 mm         g0°         35°         20 to ∞ mm           R160-122-090-35 ILG         122 cm         0°         143 cm         0°			101 cm	0°		
R160-122-090-35 ILG'         122 cm           R160-143-000-35 ILG'         143 cm		ø16.1 mm		90°	35°	20 to ∞ mm
143 cm			122 cm			
R160-143-090-35 ILG 90°			143 cm	-		
	R160-143-090-35 ILG			90°		

#### Swing-prism Borescopes

reatures and runctions						
Product code	Outer diameter	Effective length	Direction of view	Field of view	Depth of field	
R060-023-045SW115-50		23 cm				
R060-031-045SW115-50		31 cm				
R060-046-045SW115-50	ø6.1 mm	46 cm	1			
R060-061-045SW115-50	1	61 cm	1			
R060-077-045SW115-50	1	77 cm	]			
R080-023-045SW115-50		23 cm				
R080-024-045SW115-20		24 cm				
R080-033-045SW115-50		33 cm	45 to 115°	50°	5 to ∞ mm	
R080-043-045SW115-50		43 cm				
R080-044-045SW115-20	ø8.1 mm	44 cm	1			
R080-053-045SW115-50	Ø8.1 mm	53 cm	1			
R080-063-045SW115-50		63 cm	1			
R080-064-045SW115-20		64 cm	1			
R080-083-045SW115-50		83 cm				
R080-103-045SW115-50		103 cm	]			

#### Zoom Swing-prism Borescopes

Features and Functions					
Product code	Outer diameter	Effective length	Direction of view	Field of view	Depth of field
R060-024-045SW115-50ZM25		24 cm			
R060-032-045SW115-50ZM25	ø6.1 mm	32 cm			
R060-047-045SW115-50ZM25		47 cm			
R060-062-045SW115-50ZM25		62 cm	1		
R080-024-045SW115-50ZM25		24 cm	45 to 115°	25 to 50°	5 to ∞ mm
R080-034-045SW115-50ZM25		34 cm			
R080-044-045SW115-50ZM25	ø8.1 mm	44 cm			
R080-054-045SW115-50ZM25		54 cm			
R080-064-045SW115-50ZM25		64 cm	1		

Major Engine Range Specifications The Olympus borescopes are officially approved for the inspections of various military, commercial aero and power generating engines, including the following models.

Engine manufacturer	Engine model
Pratt & Whitney	PW4000/PW2000/JT9D/JT8D/F100
Rolls-royce	RB211/TRENT
GE	GE90/CF34/CFM56/F110

#### MK Modular Mini-scopes / Features and Functions

Product code	Outer diameter	Effective length	Direction of view	Field of view	Depth of field
MK012-009-000-45	ø1.2 mm	9 cm	0°	45°	1 to ∞ mm
MK012-009-015-53	ø1.2 mm	9 cm	15°	53°	1 to ∞ mm
MK017-009-000-62	ø1.7 mm	9 cm	0°	62°	1 to ∞ mm
MK017-018-000-62	ø1.7 mm	18 cm	0°	62°	1 to ∞ mm
MK017-009-015-80	ø1.7 mm	9 cm	15°	80°	1 to ∞ mm
MK017-018-015-80	ø1.7 mm	18 cm	15°	80°	1 to ∞ mm
MK017-009-090-62	ø1.7 mm	9 cm	90°	62°	1 to ∞ mm
MK017-018-090-62	ø1.7 mm	18 cm	90°	62°	1 to ∞ mm
MK027-018-000-62	ø2.7 mm	18 cm	0°	62°	1 to ∞ mm
MK027-018-015-80	ø2.7 mm	18 cm	15°	80°	1 to ∞ mm
MK027-018-090-62	ø2.7 mm	18 cm	90°	62°	1 to ∞ mm

#### Small Diameter Borescopes

Product code	Outer diameter	Effective length	Direction of view	Field of view	Depth of field
X009-006-000-70	diameter	longth		70°	3.0 to ∞ mm
X009-006-000-55C		6 cm	0°	55°	0.8 to 1.6 mm
X009-006-015-70			15°	70°	3.0 to ∞ mm
X009-015-000-55C	ø0.9 mm		-	55°	0.8 to 1.6 mm
X009-015-000-70		15 cm	0°		3.0 to ∞ mm
X009-015-015-70	1		15°	70°	2.0 to 7.0 mm
X012-006-000-55C				55°	0.8 to 1.6 mm
X012-006-000-70	-		0°	70°	3.0 to ∞ mm
X012-006-015-55C	-	6 cm		55°	0.8 to 1.6 mm
X012-006-015-70	ø1.2 mm		15°	70°	2.0 to 7.0 mm
X012-015-000-52C	-		-	55°	0.8 to 1.6 mm
X012-015-000-70		15 cm	0°		3.0 to ∞ mm
X012-015-015-70			15°	70°	2.0 to 7.0 mm
X017-015-000-52C			-	52°	1.4 to 2.5 mm
X017-015-000-70			0°	70°	4.5 to ∞ mm
X017-015-015-56C				56°	1.4 to 2.5 mm
X017-015-015-70		15 cm	15°	70°	3.0 to 12.0 mm
X017-015-090-52C	-		90°	52°	1.4 to 2.5 mm
X017-015-090-70	ø1.7 mm			70°	3.0 to 12.0 mm
X017-025-000-52C	1			52°	1.4 to 2.5 mm
X017-025-000-70			0°	70°	4.5 to ∞ mm
X017-025-015-56C	1	25 cm		56°	1.4 to 2.5 mm
X017-025-015-70			15°	700	
X017-025-090-70	-		90°	70°	3.0 to 12.0 mm
X025-015-000-70			0°		4.5 to ∞ mm
X025-015-015-70		15 cm	15°		
X025-015-090-70			90°	700	3.0 to 12.0 mm
X025-025-000-70	ø2.5 mm		0°	70°	4.5 to ∞ mm
X025-025-015-70	1	25 cm	15°		
X025-025-090-70			90°		3.0 to 12.0 mm

#### Long-life Halogen Light Source ILK-7C (Not Available in All Areas)

Refined for environmental resistance and long life, this model is suitable for use on production lines.

#### ILK-7C Specifications

	ILK-7C
Voltage*	100-120 V 50-60 Hz, 115 V 400 Hz
Power consumption	280 W
Dimensions	178 (W) X 76 (H) X 230 (D) mm
Weight	2.3 kg

\* When voltage in your country is NOT 100-120 V, a voltage transformer is required to provide optimal voltage that accommodates the specs. of the optical source device.

#### Significantly longer life

The life of the light source has been dramatically extended to an average 500 hours when 15 V 150 W lamps are used.

#### Improved environmental resistance

The circuit board is insulated with a silicon rubber coating that reduces the possibility of short-circuiting and improves atmospheric-resistance at the site.



## Halogen Light Source

The ILK-7 range of light sources incorporates a 150 W tungstenhalogen lamp offering features necessary to meet most industrial needs.

#### ILK-7 Specifications

	ILK-7	ILK-7A	ILK-7B	
Voltage	100-120 V 50-60 Hz, 115 V 400 Hz	100-240 V 50-60 Hz, 115 V 400 Hz, 11-15V DC	100-240 V 50-60 Hz, 115 V 400 Hz	
Power consumption	280 W 250 W			
Dimensions	178 (W) X 76 (H) X 230 (D) mm			
Weight	2.3 kg			



## Metal-halide High Intensity Light Source

With three times the intensity of its predecessor, this high-output light source is ideal for observation inside large spaces.

#### ILH-2A/ILH-2B Specifications

	ILH-2A	ILH-2B		
Voltage	100–240 V AC	10-15 V DC		
Power consumption	100W	110W		
Dimensions	173 (W) X 85 (H) X 235 (D) mm			
Weight	3.0 kg			



## UHP High Intensity Light Source ILP-2

Bright and compact—the ILP-2 light source has been specifically designed for large void inspections. Incorporating the latest UHP lamp technology it is now the brightest, most powerful light source ever produced by Olympus.

#### ILP-2 Specifications

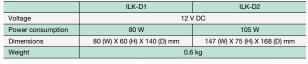
	ILP-2
Voltage	100-240 V AC, 10-15 V DC
Power consumption	100 W
Dimensions	166 (W) X 109 (H) X 261 (D) mm
Weight	2.9 kg



## Portable Halogen Light Source ILK-D1/ILK-D2

The compact, portable light sources are operated from 12 V DC supply. They can be mounted on a belt or jacket pocket using a spring clip.

#### ILK-D1 /ILK-D2 Specifications





#### Portable Halogen Light Source KLS-131

The KLS-131 light source can be used as a stand alone system or as part of the modular borescope system. It is available with either XLR connector or crocodile clips for car battery use.

#### KLS-131 Specifications

	KLS-131
Voltage	12 V DC
Power consumption	80 W
Dimensions	137 X 53 mm
Weight	0.6 kg



#### **UV Light Source**

(Recommended Models are Avaliable from our Sales Representatives)

Olympus offers high power UV light sources compatible with all the light guide cables and fiberscopes for fluorescent testing.

#### Compact LED Light Source LED Light Source ILD-3

The LED light source designed for the MK Modular Mini-scope gives superior brightness at reduced power consumption, and the greatly increased LED life offers lower long term cost and reduced environmental impact. With the use of adaptors it can be fitted to a range of scopes, giving our rigid borescopes or fiberscopes a unique portability.

#### Specifications

	ILD-3
Power Supply	3 VDC rechargeable batteries, ILD-C or Accessory Desktop PSU
Dimensions	55mm long x 30mm diameter
Weight	65 g without CR123 battery
Run time	1.5 hours per interchangeable battery or 8 hours at full brightness from the ILD-C.
Colour Temperature	6350 K



ILD-3 battery version

## Compact LED Light Source

Directly competing with the high power halogen units in terms of brightness, but only using a fraction of the power – this light source provides a freedom of portability that only LED technology can offer. Coupled with the comprehensive range of scope adaptors available, this lightsource is the most versatile we have ever offered.

Specifications				
	ILD-2			
Power Supply	ILD-C or Accessory Desktop PSU			
Dimensions	81mm long x 38mm diameter			
Weight	108 g			
Run time	2.5 hours at full brightness from the ILD-C.			
Colour Temperature	lour Temperature 5500 K			



## Connecting Scope Adaptors for ILD-2 and ILD-3

A range of adaptors to connect the compact light sources to our various rigid borescopes and fiberscopes.

Adapted Scopes					
Light Source	ILD-2	ILD-3			
Adapted Scopes via Connecting Scope Adaptors	Standard Rigid Borescopes	Standard Rigid Borescopes			
	Swing-Prism Borescopes	Swing-Prism Borescopes			
	Zoom Swing-Prism Borescopes	Zoom Swing-Prism Borescopes			
	Small Diameter Borescopes	Small Diameter Borescopes			
	Fiberscopes with Olympus Light Guides	Fiberscopes with Olympus Light Guides			
	Engine Borescopes Olympus Me	Olympus Medical Fiberscopes			
	Olympus Medical Rigid Borescopes	Olympus Medical Rigid Borescopes			
	Note: Adaptors connecting ILD-2 to rigid borescopes from other companies are also available.	Note: MK Modular Mini-scopes are directly connectable to ILD-3.			



## Battery Control Unit for Compact LED Light Source

The ILD-C runs the ILD-2 or ILD-3 at their peak current, ensuring their brightest and safest performance, with no drop off over time. It also offers brightness control and prolonged run time from its rechargeable internal battery, negating the need for external power and providing a completely portable light source. The provided desktop power supply will charge the ILD-C at the same time as running the attached ILD-2 or ILD-3, offering continuous use.

#### Specifications

	ILD-C		
Power Supply	9 to 19 VDC		
Power Consumption	38 W Max when charging		
Dimensions	130mm x 90mm x 38mm		
Weight 650 g			



#### Belt Clip and ILD-2 Holster

Available as accessories converting the ILD-C and ILD-2 into a portable light source system for our rigid borescopes and fiberscopes.



#### For Industrial Videoscopes IPLEX series

#### **Rigid Sleeve**

MAJ-1737 (for ø4.0 mm dia. insertion tube)

MAJ-1281 (for ø4.4 mm dia. insertion tube)

#### MAJ-1253 (for ø6.0/ø6.2 mm dia. insertion tube)

Useful as an auxiliary insertion tool and also makes the scope easier to handle. Simply fit and lock the sleeve onto the tip of the insertion tube.



#### Retrieval Tools (for IPLEX FX / IPLEX SX II R)

Various retrieval tools are available depending on objects.



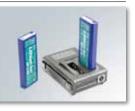
Snare Alligator Basket Grasper Magnet MAJ-1353 MAJ-1354 MAJ-1355 MAJ-1356 MAJ-1357

#### Battery and Charger (for IPLEX FX / IPLEX YS)

NP-L7S (Lithium-ion battery)

#### JL-2PLUS/OL-0 (Charger, 115 V type)

JL-2PLUS/OL-1 (Charger, 220 V type) The battery provides over 2 hours of operating time.



#### Battery and Charger (for IPLEX LX / IPLEX LT / IPLEX MX II)

NC2040OL24 (Lithium-ion battery)

#### CH5000C (Charger, USA type)

CH5000X (Charger, European type) The battery provides 2 hours of operating time.

Note: Over 100-minute operating time for the IV88 series.



#### Battery and Charger (for IPLEX UltraLite) IB-1 (Lithium-ion battery)

IC-1 (Charger) The battery provides approximately 90 minutes of operating time.



#### Controller Holder (for IPLEX FX / IPLEX LX / IPLEX LT) MB-937

Allows the handheld controller to be affixed to a tripod, making it useful for prolonged inspections.



#### LCD Monitor Extension Cable (for IPLEX FX)

SU492400 Length: 2 m

The 2 m length cable allows you to operate the main unit while moving freely around a expanded area.

Note: The LCD monitor shown in this photo does not come with this cable.



#### UV Inspection Adaptors\* (for IPLEX FX)

Enable the UV inspections by being attached onto the IPLEX FX scope tip.





Image with a general optical adaptor

Image with an UV inspection adaptor

#### Tripod Adaptor (for IPLEX UltraLite) MAJ-2017

Makes it possible to mount the IPLEX UltraLite on a tripod for increased stability during prolonged inspections.



#### Durable Carrying Case (for IPLEX UltraLite) MAJ-2019

This optional durable case fully protects the instrument from damage during shipment. It is small enough to fit in the overhead compartment of most aircraft, making it ideal for frequent transport.



#### **Guide Tube for Long Scope**

(for IPLEX FX / IPLEX LX / IPLEX LT)

MAJ-1824-50 (for IV8650)

MAJ-1824-75 (for IV8675 series)

MAJ-1824-120 (for IV86120)

MAJ-1824-180 (for IV86180)

Protects the scope and assists in smooth entry when inserting it into a wide pipe.



#### Guide Tube for Inspection of JT8D Engines\*

(for IPLEX FX / IPLEX LX / IPLEX LT / IPLEX II R / IPLEX SA II R)

Provides a second movable joint for incredibly flexible control, which is ideal for inspecting the combustion chamber of JT8D engines.

Available on IV8620, IV8635, IV7635, and IV7650 series.

Note: Pratt & Whitney approved for JT8D engine inspection.

## High Temperature Guide Tube\*

MAJ-1867 (for 4 mm insertion tube)

The High Temperature Guide Tube is able to operate at temperatures up to 250°C which makes it ideally suited for inspections of hot aircraft engines, boilers, and furnaces. The benefit of utilizing this guide tube is that inspections can start at a higher temperature, thereby reducing the waiting time for the inspected area to cool down.



#### Centring Device Set (for 8.5mm insertion tube) MAJ-1935

Allows you to centre the scope inside a pipe by attaching it to the scope distal end. The set concicts of two devices in 75 mm and 140 mm finger lengths.

## \*\*

#### Flex and Stay Adaptor (for IPLEX series)

Enables the videoscope and fiberscope to be housed in a semi-flexible tube supporting the scope insertion to difficult areas. Note: This adaptor can be used for the Industrial fiberscopes as well.



#### Side View Rigid Sleeve (for IPLEX MX II)

MAJ-1730 (for ø4.4 mm)

MAJ-1731 (for ø6.0 mm)

Side view rigid sleeve with prism-style LED illumination enables effective inspection of small gas turbine engines.



#### Length Indicator (for IPLEX YS)

Indicates how far the insertion tube is inserted into an object.



#### Pushing Rod (for IPLEX YS)

Provides support for inserting the scope tip into a deep area.



### Remote Controller Extension Cable

MAJ-1091 (for IPLEX YS)

Extends the remote control cable by 4 m, permitting free movement during operation.



#### CO2 Cartridge (for IPLEX YS)

The portable CO<sub>2</sub> cartridge can be fixed onto the IPLEX YS, letting

you manipulate scope articulation without a bulky compressor.

Note: Please consult a sales representative for the recommended model.



#### Side View Mirror Adaptor (for IPLEX MX II)

You can change the direction of view by mounting the side viewing tip adaptor. The diameter of the side viewing tip adaptor is ø7.4 mm • Exclusively for use on IV8630M.



#### High Magnification Adaptor\* (for IPLEX MX II) MAJ-1566

Provides approx. 20X high magnification observation on the IPLEX MX II monitor by being attached onto the insertion tube.





Normal image by IPLEX MX II



Magnified image by IPLEX MX II with MAJ-1566

\*Built-to-order

**System Charts** 

Industrial Videoscopes

Accessories

**Magnification Charts** 

Inspection



#### For Industrial Fiberscopes / Industrial Rigid Borescopes

#### **OM Adaptors**<sup>1</sup>

Allow you to connect industrial fiberscopes or rigid borescopes to selected Olympus digital SLR cameras or mirrorless ones.

\*1 The optional OM adaptor MF-1 or MF-2 is required to connect the OM adaptors listed below to the digital SLR cameras or mirrorless ones.



SM-R+MF-2

	AI-3M/AI-4M	AK-1M/SM-R	
Compatible scope*	IF4D5/4S5	IF6PD4	
	IF5D4X1	IF2D5	
	IF6C5X1	IF8D4X2/X3	
	IF8DC5	K12/17/27, X09/12/17/25 Miniborescopes	
	IF11C5	Series 5 Rigid Borescopes	
Camera connector	MF-1 for connection to the digital SLR cameras. MF-2 for connection to the mirrorless cameras.		

Notes: Magnification of the AI-4M 1.3X larger than the AI-3M. Magnification of the AK-1M is 1.8X larger than the SM-R. \* Moire may appear if pixel interference occurs in certain inspection environments (such as fibre mesh and CCDs) or in certain output devices (such as LCDs and printers).

#### **Light Guide Cable**

This accessory transmits light from a separate light source.



#### **C-mount Adaptors**

For connection of TV cameras to Fiberscopes and Rigid Borescopes.



			AI-3C
Scope	C-mount adaptor	Magnification ratio	Brightness ratio
IF3 Series IF7D3X3-26, 32	MC-04	0.8	1.6
IF13D3-60, IF8D3X2-23 Image Carriers	MC-05	1.0	1.0
IF4D4/4S4, IF5D4X1	AI-10C	0.8	1.56
IF6D4, IF8D4, IF11D4	AI-11C	1.0	1.0
IF4D5/4S5, IF6C5, IF6C5X1	AI-12C	1.51	0.44
IF8C5, IF11C5	AI-3C	2.0	0.25
	AK2-5C	0.75	1.8
IF6PD4, IF2D4, IF2D5 Rigid Borescopes	AK2-10C	1.0	1.0
Miniborescopes	AK2-20C	1.35	0.55
Modelscope	MC-R44	1.85	0.3
modolocopo	MC-R58	2.4	0.17

#### **Multi-purpose Sleeve**

Useful to provide a constant insertion depth of rigid Borescopes.

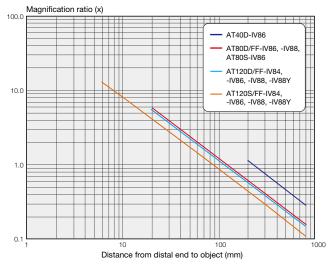


#### Magnification Ratio of IPLEX-series Monitors

Note: The magnification chart of the IPLEX MX II in 6.0 mm dia. is approximately same as that of AT120D/FF-IV84.

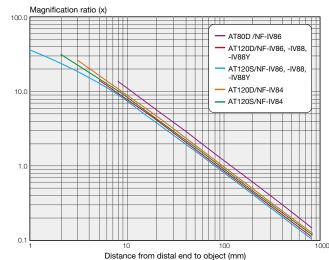
#### Far focus adaptor

■ IPLEX FX / IPLEX LX / IPLEX LT / IPLEX UltraLite / IPLEX YS



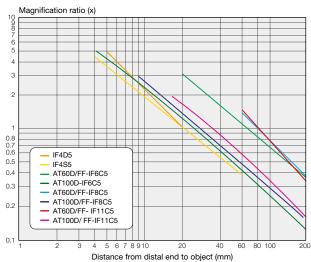
#### Near focus adaptor

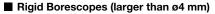
■ IPLEX FX / IPLEX LX / IPLEX LT / IPLEX UltraLite / IPLEX YS

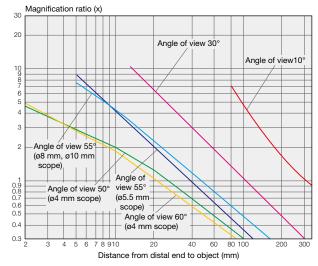


Range of Magnification Ratios During Inspection

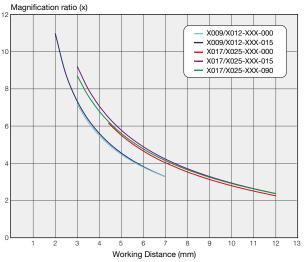
#### Fiberscopes



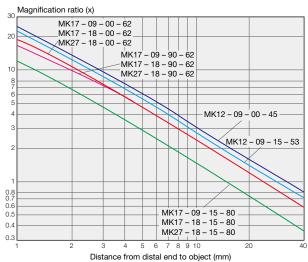




Small Diameter Borescopes

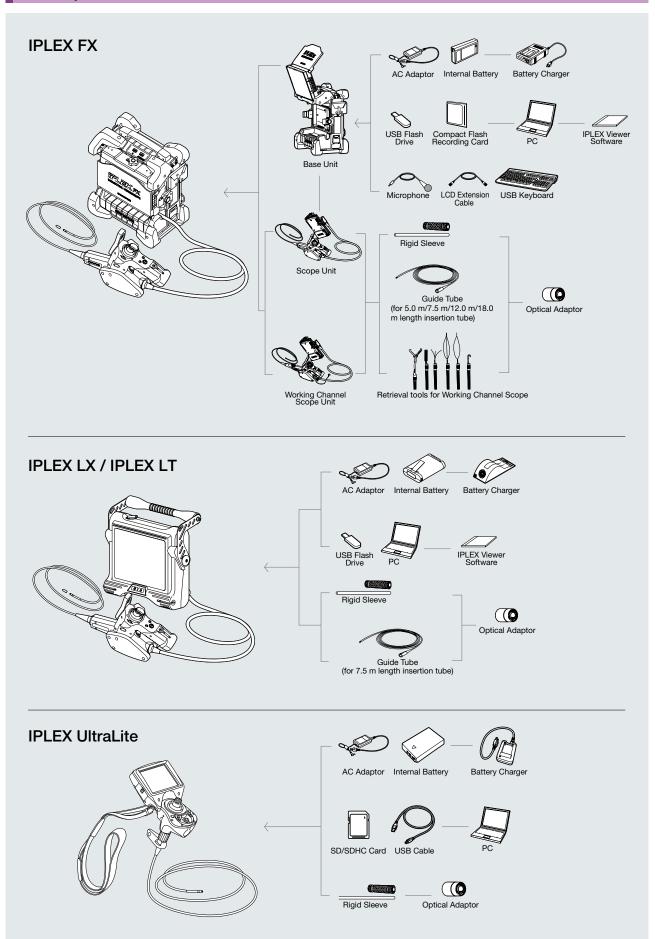


#### MK Modular Mini-Scopes

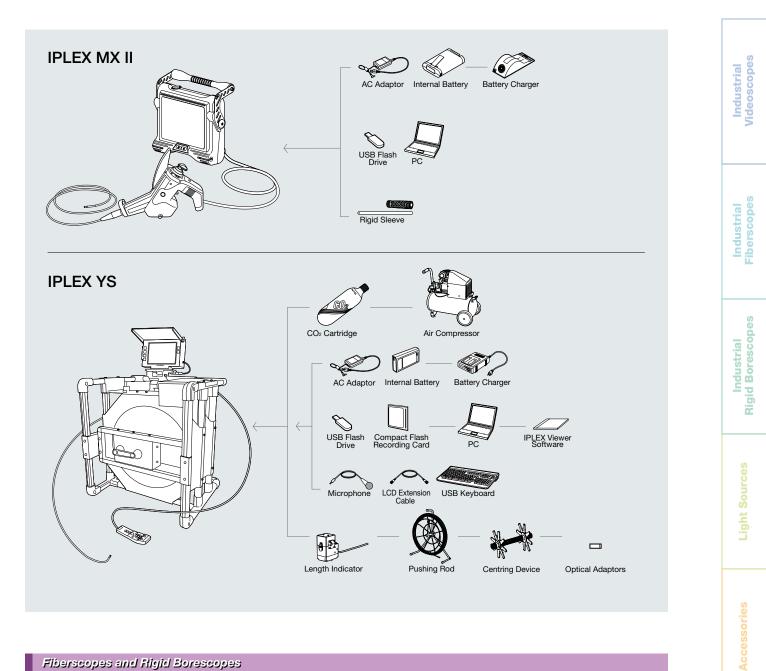


### System Charts

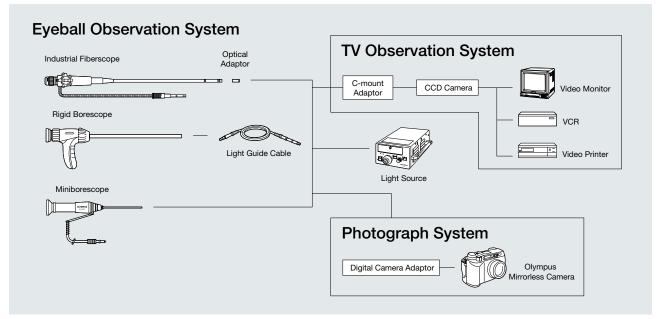
Videoscopes



## System Charts



#### Fiberscopes and Rigid Borescopes



Inspection Magnification Charts

**System Charts** 



The IPLEX YS industrial videoscope is equipped with the laser illumination.

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